

**Table 4.44** Pressure factors  $Z$  for compressible flow, using  $Z = p^{1.929}$ 

| Pressure, $p$<br>/kPa | $Z$<br>/kPa <sup>1.929</sup> | Pressure, $p$<br>/kPa | $Z$<br>/kPa <sup>1.929</sup> | Pressure, $p$<br>/kPa | $Z$<br>/kPa <sup>1.929</sup> | Pressure, $p$<br>/kPa | $Z$<br>/kPa <sup>1.929</sup> | Pressure, $p$<br>/kPa | $Z$<br>/kPa <sup>1.929</sup> |
|-----------------------|------------------------------|-----------------------|------------------------------|-----------------------|------------------------------|-----------------------|------------------------------|-----------------------|------------------------------|
| 10                    | 85                           | 210                   | 30 200                       | 410                   | 110 000                      | 610                   | 236 000                      | 810                   | 408 000                      |
| 20                    | 323                          | 220                   | 33 000                       | 420                   | 115 000                      | 620                   | 244 000                      | 820                   | 418 000                      |
| 30                    | 707                          | 230                   | 36 000                       | 430                   | 120 000                      | 630                   | 251 000                      | 830                   | 427 000                      |
| 40                    | 1 230                        | 240                   | 39 000                       | 440                   | 126 000                      | 640                   | 259 000                      | 840                   | 437 000                      |
| 50                    | 1 890                        | 250                   | 42 230                       | 450                   | 131 000                      | 650                   | 267 000                      | 850                   | 448 000                      |
| 60                    | 2 690                        | 260                   | 45 500                       | 460                   | 137 000                      | 660                   | 275 000                      | 860                   | 458 000                      |
| 70                    | 3 620                        | 270                   | 49 000                       | 470                   | 143 000                      | 670                   | 283 000                      | 870                   | 468 000                      |
| 80                    | 4 690                        | 280                   | 52 500                       | 480                   | 149 000                      | 680                   | 291 000                      | 880                   | 479 000                      |
| 90                    | 5 880                        | 290                   | 56 200                       | 490                   | 155 000                      | 690                   | 299 000                      | 890                   | 489 000                      |
| 100                   | 7 210                        | 300                   | 60 000                       | 500                   | 161 000                      | 700                   | 308 000                      | 900                   | 500 000                      |
| 110                   | 8 670                        | 310                   | 63 900                       | 510                   | 167 000                      | 710                   | 316 000                      | 910                   | 510 000                      |
| 120                   | 10 300                       | 320                   | 68 000                       | 520                   | 174 000                      | 720                   | 325 000                      | 920                   | 521 000                      |
| 130                   | 12 000                       | 330                   | 72 100                       | 530                   | 180 000                      | 730                   | 334 000                      | 930                   | 532 000                      |
| 140                   | 13 800                       | 340                   | 76 400                       | 540                   | 187 000                      | 740                   | 343 000                      | 940                   | 543 000                      |
| 150                   | 15 800                       | 350                   | 80 800                       | 550                   | 193 000                      | 750                   | 351 000                      | 950                   | 555 000                      |
| 160                   | 17 900                       | 360                   | 85 300                       | 560                   | 200 000                      | 760                   | 361 000                      | 960                   | 566 000                      |
| 170                   | 20 100                       | 370                   | 90 000                       | 570                   | 207 000                      | 770                   | 370 000                      | 970                   | 577 000                      |
| 180                   | 22 400                       | 380                   | 94 700                       | 580                   | 214 000                      | 780                   | 379 000                      | 980                   | 589 000                      |
| 190                   | 24 900                       | 390                   | 99 600                       | 590                   | 221 000                      | 790                   | 389 000                      | 990                   | 601 000                      |

## 4.6.2 Flow of condensate in pipes

The pressure drop of the condensate flow may be obtained in the same way as for hot water where:

- (a) thermostatic traps, having small pressure differentials between inlet and outlet, are employed and
- (b) air and other gases are prevented from entering the condensate drain by the use of automatic vents.

If air is required to traverse the condensate main and if flash steam is produced by the pressure drops in the trap and system then the resistance is greatly increased. The pressure drop in two-phase flow is always greater than for either phase individually, the calculation for which is beyond the scope of this Guide. In the absence of definite data it is recommended that where flash steam can occur the condensate mains should be sized for three times the normal hot water discharge.

## 4.7 Natural gas in pipes

### 4.7.1 General

It should be noted that gases are highly compressible and that the density therefore varies considerably with pressure and temperature. Although the viscosity varies little with pressure, that too varies with temperature. Thus pressure drops are therefore best obtained by direct calculation using the method explained in section 4.3. Although section 4.3 assumes incompressible flow ( $\rho = \text{constant}$ ), the method may be used with reasonable accuracy so long as the drop in pressure along the pipe does not exceed 10 per cent of the initial (absolute) inlet pressure.

Nevertheless values have been calculated for a density  $\rho = 0.68 \text{ kg m}^{-3}$  being reasonable for a pressure of 100 kPa and a temperature of 10°C. These are given in Table 4.45.

The table covers the regions of laminar and turbulent flows. In the intermediate zone,  $2000 < Re < 3000$  the nature of the flow is unpredictable and the pressure drop similarly unpredictable. For  $Re > 2000$  turbulent flow has been assumed in the calculation.

**Table 4.45** Flow of natural gas in medium grade steel pipes

$q_v$  = volume flow rate  $\text{m}^3.\text{s}^{-1}$   
 $c$  = velocity  $\text{m.s}^{-1}$   
 $\Delta p/l$  = pressure drop per unit length  $\text{Pa.m}^{-1}$   
 $l_e$  = equivalent length of a component for  $\zeta = 1$  m

\* ( $Re$ ) = 2000 for  $\rho = 0.68 \text{ kg.m}^{-3}$

† ( $Re$ ) = 3000

MEDIUM GRADE STEEL

NATURAL GAS

| $\Delta p/l$ | $c$ | 10 mm     |       | 15 mm     |       | 20 mm     |       | 25 mm     |       | $c$  | $\Delta p/l$ |
|--------------|-----|-----------|-------|-----------|-------|-----------|-------|-----------|-------|------|--------------|
|              |     | $q_v$     | $l_e$ | $q_v$     | $l_e$ | $q_v$     | $l_e$ | $q_v$     | $l_e$ |      |              |
| 0.5          | 0.5 | 0.000028  | 0.1   | 0.000078  | 0.1   | 0.000250  | 0.4   | 0.000638  | 0.9   | 1.5  | 0.5          |
| 0.6          |     | 0.000033  | 0.1   | 0.000093  | 0.2   | 0.000300  | 0.4   | 0.000696* | 0.9   |      | 0.6          |
| 0.7          |     | 0.000038  | 0.1   | 0.000108  | 0.2   | 0.000350  | 0.5   | 0.000725  | 0.9   |      | 0.7          |
| 0.8          |     | 0.000044  | 0.1   | 0.000124  | 0.2   | 0.000400  | 0.6   | 0.000755  | 0.9   |      | 0.8          |
| 0.9          |     | 0.000049  | 0.1   | 0.000139  | 0.2   | 0.000450  | 0.6   | 0.000784  | 0.9   |      | 0.9          |
| 1.0          | 1.5 | 0.000055  | 0.1   | 0.000155  | 0.2   | 0.000500* | 0.7   | 0.000814  | 0.9   | 3.0  | 1.0          |
| 1.5          |     | 0.000082  | 0.2   | 0.000232  | 0.3   | 0.000583  | 0.6   | 0.000961† | 1.0   |      | 1.5          |
| 2.0          |     | 0.000109  | 0.2   | 0.000309  | 0.4   | 0.000640  | 0.6   | 0.00112   | 1.0   |      | 2.0          |
| 2.5          |     | 0.000136  | 0.2   | 0.000386* | 0.5   | 0.000697  | 0.5   | 0.00128   | 1.0   |      | 2.5          |
| 3.0          |     | 0.000163  | 0.3   | 0.000413  | 0.5   | 0.000754  | 0.5   | 0.00142   | 1.1   |      | 3.0          |
| 3.5          | 3.0 | 0.000190  | 0.3   | 0.000430  | 0.5   | 0.000813† | 0.5   | 0.00155   | 1.1   | 10.0 | 3.5          |
| 4.0          |     | 0.000217  | 0.3   | 0.000447  | 0.5   | 0.000878  | 0.5   | 0.00167   | 1.1   |      | 4.0          |
| 4.5          |     | 0.000245  | 0.4   | 0.000465  | 0.4   | 0.000940  | 0.5   | 0.00179   | 1.1   |      | 4.5          |
| 5.0          |     | 0.000272  | 0.4   | 0.000482  | 0.4   | 0.000999  | 0.6   | 0.00190   | 1.1   |      | 5.0          |
| 5.5          |     | 0.000299  | 0.4   | 0.000499  | 0.4   | 0.00106   | 0.6   | 0.00201   | 1.1   |      | 5.5          |
| 6.0          | 3.0 | 0.000311* | 0.4   | 0.000516  | 0.4   | 0.00111   | 0.6   | 0.00211   | 1.2   | 15.0 | 6.0          |
| 6.5          |     | 0.000317  | 0.4   | 0.000534  | 0.4   | 0.00116   | 0.6   | 0.00221   | 1.2   |      | 6.5          |
| 7.0          |     | 0.000323  | 0.4   | 0.000551  | 0.4   | 0.00121   | 0.6   | 0.00230   | 1.2   |      | 7.0          |
| 7.5          |     | 0.000329  | 0.4   | 0.000568  | 0.4   | 0.00126   | 0.6   | 0.00239   | 1.2   |      | 7.5          |
| 8.0          |     | 0.000335  | 0.4   | 0.000585  | 0.4   | 0.00131   | 0.6   | 0.00248   | 1.2   |      | 8.0          |
| 8.5          | 3.0 | 0.000341  | 0.4   | 0.000603† | 0.4   | 0.00135   | 0.6   | 0.00257   | 1.2   | 20.0 | 8.5          |
| 9.0          |     | 0.000347  | 0.4   | 0.000624  | 0.4   | 0.00140   | 0.6   | 0.00265   | 1.2   |      | 9.0          |
| 9.5          |     | 0.000353  | 0.4   | 0.000643  | 0.4   | 0.00144   | 0.6   | 0.00274   | 1.2   |      | 9.5          |
| 10.0         |     | 0.000359  | 0.3   | 0.000663  | 0.4   | 0.00149   | 0.6   | 0.00282   | 1.2   |      | 10.0         |
| 12.5         |     | 0.000388  | 0.3   | 0.000753  | 0.4   | 0.00169   | 0.6   | 0.00319   | 1.2   |      | 12.5         |
| 15.0         | 3.0 | 0.000418  | 0.3   | 0.000836  | 0.4   | 0.00187   | 0.6   | 0.00354   | 1.3   | 25.0 | 15.0         |
| 17.5         |     | 0.000448† | 0.3   | 0.000912  | 0.4   | 0.00204   | 0.7   | 0.00385   | 1.3   |      | 17.5         |
| 20.0         |     | 0.000480  | 0.3   | 0.000984  | 0.4   | 0.00220   | 0.7   | 0.00415   | 1.3   |      | 20.0         |
| 22.5         |     | 0.000514  | 0.3   | 0.00105   | 0.5   | 0.00235   | 0.7   | 0.00443   | 1.3   |      | 22.5         |
| 25.0         |     | 0.000545  | 0.3   | 0.00112   | 0.5   | 0.00249   | 0.7   | 0.00470   | 1.3   |      | 25.0         |

**Table 4.45** Flow of natural gas in medium grade steel pipes — continued

| $\Delta p/l$ | $c$ | 32 mm    |       | 40 mm   |       | 50 mm   |       | 65 mm   |       | $c$  | $\Delta p/l$ |
|--------------|-----|----------|-------|---------|-------|---------|-------|---------|-------|------|--------------|
|              |     | $q_v$    | $l_e$ | $q_v$   | $l_e$ | $q_v$   | $l_e$ | $q_v$   | $l_e$ |      |              |
| 0.5          | 1.5 | 0.00113  | 0.9   | 0.00164 | 1.0   | 0.00313 | 1.4   | 0.00637 | 2.1   | 3.0  | 0.5          |
| 0.6          |     | 0.00122  | 0.9   | 0.00182 | 1.0   | 0.00347 | 1.5   | 0.00707 | 2.1   |      | 0.6          |
| 0.7          |     | 0.00131† | 0.9   | 0.00199 | 1.1   | 0.00380 | 1.5   | 0.00772 | 2.2   |      | 0.7          |
| 0.8          |     | 0.00141  | 0.9   | 0.00215 | 1.1   | 0.00410 | 1.5   | 0.00833 | 2.2   |      | 0.8          |
| 0.9          |     | 0.00151  | 0.9   | 0.00230 | 1.1   | 0.00439 | 1.5   | 0.00890 | 2.2   |      | 0.9          |
| 1.0          | 3.0 | 0.00161  | 0.9   | 0.00245 | 1.1   | 0.00466 | 1.6   | 0.00945 | 2.3   | 5.0  | 1.0          |
| 1.5          |     | 0.00204  | 1.0   | 0.00309 | 1.2   | 0.00587 | 1.7   | 0.0119  | 2.4   |      | 1.5          |
| 2.0          |     | 0.00240  | 1.0   | 0.00364 | 1.2   | 0.00691 | 1.7   | 0.0140  | 2.5   |      | 2.0          |
| 2.5          |     | 0.00273  | 1.0   | 0.00413 | 1.3   | 0.00784 | 1.8   | 0.0158  | 2.5   |      | 2.5          |
| 3.0          |     | 0.00303  | 1.1   | 0.00458 | 1.3   | 0.00869 | 1.8   | 0.0175  | 2.6   |      | 3.0          |
| 3.5          | 5.0 | 0.00331  | 1.1   | 0.00500 | 1.3   | 0.00947 | 1.8   | 0.0191  | 2.6   | 10.0 | 3.5          |
| 4.0          |     | 0.00357  | 1.1   | 0.00539 | 1.4   | 0.0102  | 1.9   | 0.0206  | 2.7   |      | 4.0          |
| 4.5          |     | 0.00381  | 1.1   | 0.00576 | 1.4   | 0.0109  | 1.9   | 0.0220  | 2.7   |      | 4.5          |
| 5.0          |     | 0.00405  | 1.1   | 0.00612 | 1.4   | 0.0116  | 1.9   | 0.0233  | 2.7   |      | 5.0          |
| 5.5          |     | 0.00427  | 1.1   | 0.00645 | 1.4   | 0.0122  | 1.9   | 0.0245  | 2.8   |      | 5.5          |
| 6.0          | 5.0 | 0.00449  | 1.2   | 0.00677 | 1.4   | 0.0128  | 2.0   | 0.0257  | 2.8   | 15.0 | 6.0          |
| 6.5          |     | 0.00469  | 1.2   | 0.00708 | 1.4   | 0.0134  | 2.0   | 0.0269  | 2.8   |      | 6.5          |
| 7.0          |     | 0.00489  | 1.2   | 0.00738 | 1.4   | 0.0139  | 2.0   | 0.0280  | 2.8   |      | 7.0          |
| 7.5          |     | 0.00508  | 1.2   | 0.00767 | 1.5   | 0.0145  | 2.0   | 0.0291  | 2.8   |      | 7.5          |
| 8.0          |     | 0.00527  | 1.2   | 0.00795 | 1.5   | 0.0150  | 2.0   | 0.0301  | 2.9   |      | 8.0          |
| 8.5          | 5.0 | 0.00545  | 1.2   | 0.00823 | 1.5   | 0.0155  | 2.0   | 0.0312  | 2.9   | 20.0 | 8.5          |
| 9.0          |     | 0.00563  | 1.2   | 0.00849 | 1.5   | 0.0160  | 2.1   | 0.0322  | 2.9   |      | 9.0          |
| 9.5          |     | 0.00580  | 1.2   | 0.00875 | 1.5   | 0.0165  | 2.1   | 0.0331  | 2.9   |      | 9.5          |
| 10.0         |     | 0.00597  | 1.2   | 0.00900 | 1.5   | 0.0170  | 2.1   | 0.0341  | 2.9   |      | 10.0         |
| 12.5         |     | 0.00676  | 1.2   | 0.0102  | 1.5   | 0.0192  | 2.1   | 0.0385  | 3.0   |      | 12.5         |
| 15.0         | 5.0 | 0.00748  | 1.3   | 0.0113  | 1.6   | 0.0212  | 2.1   | 0.0425  | 3.0   | 25.0 | 15.0         |
| 17.5         |     | 0.00814  | 1.3   | 0.0123  | 1.6   | 0.0231  | 2.2   | 0.0462  | 3.1   |      | 17.5         |
| 20.0         |     | 0.00877  | 1.3   | 0.0132  | 1.6   | 0.0248  | 2.2   | 0.0496  | 3.1   |      | 20.0         |
| 22.5         |     | 0.00935  | 1.3   | 0.0141  | 1.6   | 0.0264  | 2.2   | 0.0529  | 3.1   |      | 22.5         |
| 25.0         |     | 0.00991  | 1.3   | 0.0149  | 1.6   | 0.0280  | 2.2   | 0.0560  | 3.2   |      | 25.0         |

**Table 4.45** Flow of natural gas in medium grade steel pipes — *continued*

MEDIUM GRADE STEEL

NATURAL GAS

$q_v$  = volume flow rate  $\text{m}^3.\text{s}^{-1}$   
 $c$  = velocity  $\text{m.s}^{-1}$   
 $\Delta p/l$  = pressure drop per unit length  $\text{Pa.m}^{-1}$   
 $l_e$  = equivalent length of a component  
 for  $\zeta = 1$  m

\* ( $Re$ ) = 2000 for  $\rho = 0.68 \text{ kg.m}^{-3}$

| $\Delta p/l$ | $c$  | 80 mm   |       | 90 mm  |       | 100 mm |       | 125 mm |       | 150 mm |       | $c$  | $\Delta p/l$ |
|--------------|------|---------|-------|--------|-------|--------|-------|--------|-------|--------|-------|------|--------------|
|              |      | $q_v$   | $l_e$ | $q_v$  | $l_e$ | $q_v$  | $l_e$ | $q_v$  | $l_e$ | $q_v$  | $l_e$ |      |              |
| 0.5          | 3.0  | 0.00988 | 2.6   | 0.0146 | 3.2   | 0.0203 | 3.8   | 0.0360 | 5.1   | 0.0583 | 6.5   | 3.0  | 0.5          |
| 0.6          |      | 0.0110  | 2.7   | 0.0162 | 3.2   | 0.0224 | 3.8   | 0.0400 | 5.2   | 0.0645 | 6.6   | 5.0  | 0.6          |
| 0.7          |      | 0.0120  | 2.7   | 0.0177 | 3.3   | 0.0245 | 3.9   | 0.0434 | 5.3   | 0.0703 | 6.7   |      | 0.7          |
| 0.8          |      | 0.0129  | 2.8   | 0.0190 | 3.4   | 0.0264 | 4.0   | 0.0468 | 5.3   | 0.0757 | 6.8   |      | 0.8          |
| 0.9          |      | 0.0138  | 2.8   | 0.0203 | 3.4   | 0.0282 | 4.0   | 0.0500 | 5.4   | 0.0808 | 6.9   |      | 0.9          |
| 1.0          | 5.0  | 0.0146  | 2.8   | 0.0216 | 3.5   | 0.0299 | 4.1   | 0.0530 | 5.5   | 0.0857 | 7.0   | 10.0 | 1.0          |
| 1.5          |      | 0.0184  | 3.0   | 0.0271 | 3.6   | 0.0375 | 4.3   | 0.0663 | 5.7   | 0.107  | 7.3   |      | 1.5          |
| 2.0          |      | 0.0216  | 3.1   | 0.0318 | 3.7   | 0.0440 | 4.4   | 0.0778 | 5.9   | 0.126  | 7.5   |      | 2.0          |
| 2.5          |      | 0.0245  | 3.2   | 0.0360 | 3.8   | 0.0498 | 4.5   | 0.0879 | 6.0   | 0.142  | 7.7   |      | 2.5          |
| 3.0          |      | 0.0271  | 3.2   | 0.0398 | 3.9   | 0.0550 | 4.6   | 0.0972 | 6.1   | 0.157  | 7.8   |      | 3.0          |
| 3.5          | 10.0 | 0.0295  | 3.3   | 0.0433 | 4.0   | 0.0599 | 4.7   | 0.106  | 6.2   | 0.170  | 7.9   | 15.0 | 3.5          |
| 4.0          |      | 0.0317  | 3.3   | 0.0466 | 4.0   | 0.0645 | 4.7   | 0.114  | 6.3   | 0.183  | 8.0   |      | 4.0          |
| 4.5          |      | 0.0339  | 3.4   | 0.0498 | 4.1   | 0.0688 | 4.8   | 0.121  | 6.4   | 0.195  | 8.1   |      | 4.5          |
| 5.0          |      | 0.0359  | 3.4   | 0.0572 | 4.1   | 0.0728 | 4.8   | 0.128  | 6.4   | 0.207  | 8.1   |      | 5.0          |
| 5.5          |      | 0.0378  | 3.4   | 0.0555 | 4.2   | 0.0767 | 4.9   | 0.135  | 6.5   | 0.218  | 8.2   |      | 5.5          |
| 6.0          | 15.0 | 0.0397  | 3.5   | 0.0583 | 4.2   | 0.0804 | 4.9   | 0.142  | 6.5   | 0.228  | 8.2   | 20.0 | 6.0          |
| 6.5          |      | 0.0414  | 3.5   | 0.0609 | 4.2   | 0.0840 | 5.0   | 0.148  | 6.6   | 0.238  | 8.3   |      | 6.5          |
| 7.0          |      | 0.0432  | 3.5   | 0.0634 | 4.2   | 0.0875 | 5.0   | 0.154  | 6.6   | 0.248  | 8.3   |      | 7.0          |
| 7.5          |      | 0.0448  | 3.5   | 0.0658 | 4.3   | 0.0908 | 5.0   | 0.160  | 6.6   | 0.257  | 8.4   |      | 7.5          |
| 8.0          |      | 0.0464  | 3.6   | 0.0681 | 4.3   | 0.0941 | 5.0   | 0.166  | 6.7   | 0.266  | 8.4   |      | 8.0          |
| 8.5          | 20.0 | 0.0480  | 3.6   | 0.0704 | 4.3   | 0.0972 | 5.1   | 0.171  | 6.7   | 0.275  | 8.5   | 25.0 | 8.5          |
| 9.0          |      | 0.0495  | 3.6   | 0.0726 | 4.3   | 0.100  | 5.1   | 0.176  | 6.7   | 0.284  | 8.5   |      | 9.0          |
| 9.5          |      | 0.0510  | 3.6   | 0.0748 | 4.4   | 0.103  | 5.1   | 0.182  | 6.8   | 0.292  | 8.5   |      | 9.5          |
| 10.0         |      | 0.0524  | 3.6   | 0.0769 | 4.4   | 0.106  | 5.1   | 0.187  | 6.8   | 0.300  | 8.6   |      | 10.0         |
| 12.5         |      | 0.0592  | 3.7   | 0.0868 | 4.5   | 0.120  | 5.2   | 0.210  | 6.9   | 0.338  | 8.7   |      | 12.5         |
| 15.0         | 25.0 | 0.0653  | 3.7   | 0.0957 | 4.5   | 0.132  | 5.3   | 0.232  | 7.0   | 0.373  | 8.8   |      | 15.0         |
| 17.5         |      | 0.0710  | 3.8   | 0.104  | 4.6   | 0.143  | 5.4   | 0.252  | 7.1   | 0.404  | 8.9   |      | 17.5         |
| 20.0         |      | 0.0763  | 3.8   | 0.112  | 4.6   | 0.154  | 5.4   | 0.270  | 7.1   | 0.434  | 9.0   |      | 20.0         |
| 22.5         |      | 0.0812  | 3.9   | 0.119  | 4.7   | 0.164  | 5.4   | 0.288  | 7.2   | 0.462  | 9.0   |      | 22.5         |
| 25.0         |      | 0.0860  | 3.9   | 0.126  | 4.7   | 0.173  | 5.5   | 0.304  | 7.2   | 0.488  | 9.1   |      | 25.0         |

**Table 4.46** Flow of natural gas in copper pipes

$q_v$  = volume flow rate  $\text{m}^3.\text{s}^{-1}$   
 $c$  = velocity  $\text{m.s}^{-1}$   
 $\Delta p/l$  = pressure drop per unit length  $\text{Pa.m}^{-1}$   
 $l_e$  = equivalent length of a component  
 for  $\zeta = 1$   $\text{m}$

\* ( $Re$ ) = 2000 for  $\rho = 0.68 \text{ kg.m}^{-3}$

† ( $Re$ ) = 3000

## COPPER, TABLE X

## NATURAL GAS

| $\Delta p/l$ | $c$  | 6 mm     |       | 8 mm     |       | 10 mm     |       | 12 mm     |       | 15 mm     |       | $c$  | $\Delta p/l$ |
|--------------|------|----------|-------|----------|-------|-----------|-------|-----------|-------|-----------|-------|------|--------------|
|              |      | $q_v$    | $l_e$ | $q_v$    | $l_e$ | $q_v$     | $l_e$ | $q_v$     | $l_e$ | $q_v$     | $l_e$ |      |              |
| 0.5          | 0.1  | 0.000001 | −0.0  | 0.000003 | 0.0   | 0.000007  | 0.0   | 0.000016  | 0.0   | 0.000040  | 0.1   | 0.3  | 0.5          |
| 0.6          |      | 0.000001 | 0.0   | 0.000003 | 0.0   | 0.000009  | 0.0   | 0.000019  | 0.0   | 0.000048  | 0.1   |      | 0.6          |
| 0.7          |      | 0.000001 | 0.0   | 0.000004 | 0.0   | 0.000010  | 0.0   | 0.000022  | 0.0   | 0.000055  | 0.1   |      | 0.7          |
| 0.8          |      | 0.000001 | 0.0   | 0.000004 | 0.0   | 0.000012  | 0.0   | 0.000025  | 0.0   | 0.000063  | 0.1   |      | 0.8          |
| 0.9          |      | 0.000002 | 0.0   | 0.000005 | 0.0   | 0.000013  | 0.0   | 0.000029  | 0.0   | 0.000071  | 0.1   |      | 0.9          |
| 1.0          | 0.15 | 0.000002 | 0.0   | 0.000005 | 0.0   | 0.000014  | 0.0   | 0.000032  | 0.0   | 0.000079  | 0.2   | 1.0  | 1.0          |
| 1.5          |      | 0.000002 | 0.0   | 0.000008 | 0.0   | 0.000021  | 0.0   | 0.000047  | 0.1   | 0.000118  | 0.2   |      | 1.5          |
| 2.0          |      | 0.000003 | 0.0   | 0.000010 | 0.0   | 0.000028  | 0.0   | 0.000063  | 0.1   | 0.000157  | 0.2   |      | 2.0          |
| 2.5          |      | 0.000004 | 0.0   | 0.000013 | 0.0   | 0.000035  | 0.0   | 0.000079  | 0.1   | 0.000197  | 0.3   |      | 2.5          |
| 3.0          |      | 0.000004 | 0.0   | 0.000015 | 0.0   | 0.000042  | 0.1   | 0.000094  | 0.1   | 0.000236  | 0.3   |      | 3.0          |
| 3.5          | 0.3  | 0.000005 | 0.0   | 0.000018 | 0.0   | 0.000049  | 0.1   | 0.000110  | 0.1   | 0.000275  | 0.4   | 3.0  | 3.5          |
| 4.0          |      | 0.000005 | 0.0   | 0.000020 | 0.0   | 0.000056  | 0.1   | 0.000125  | 0.2   | 0.000314  | 0.4   |      | 4.0          |
| 4.5          |      | 0.000006 | 0.0   | 0.000023 | 0.0   | 0.000062  | 0.1   | 0.000141  | 0.2   | 0.000341* | 0.5   |      | 4.5          |
| 5.0          |      | 0.000007 | 0.0   | 0.000025 | 0.0   | 0.000069  | 0.1   | 0.000157  | 0.2   | 0.000350  | 0.4   |      | 5.0          |
| 5.5          |      | 0.000007 | 0.0   | 0.000027 | 0.0   | 0.000076  | 0.1   | 0.000172  | 0.2   | 0.000360  | 0.4   |      | 5.5          |
| 6.0          | 1.0  | 0.000008 | 0.0   | 0.000030 | 0.0   | 0.000083  | 0.2   | 0.000188  | 0.2   | 0.000369  | 0.4   | 3.0  | 6.0          |
| 6.5          |      | 0.000008 | 0.0   | 0.000032 | 0.0   | 0.000090  | 0.2   | 0.000203  | 0.3   | 0.000379  | 0.4   |      | 6.5          |
| 7.0          |      | 0.000009 | 0.0   | 0.000035 | 0.0   | 0.000097  | 0.2   | 0.000219  | 0.3   | 0.000388  | 0.4   |      | 7.0          |
| 7.5          |      | 0.000010 | 0.0   | 0.000037 | 0.1   | 0.000104  | 0.2   | 0.000235  | 0.3   | 0.000398  | 0.4   |      | 7.5          |
| 8.0          |      | 0.000010 | 0.0   | 0.000040 | 0.1   | 0.000111  | 0.2   | 0.000250  | 0.4   | 0.000407  | 0.4   |      | 8.0          |
| 8.5          | 1.0  | 0.000011 | 0.0   | 0.000042 | 0.1   | 0.000117  | 0.2   | 0.000266* | 0.4   | 0.000417  | 0.4   | 3.0  | 8.5          |
| 9.0          |      | 0.000011 | 0.0   | 0.000045 | 0.1   | 0.000124  | 0.2   | 0.000271  | 0.3   | 0.000426  | 0.4   |      | 9.0          |
| 9.5          |      | 0.000012 | 0.0   | 0.000047 | 0.1   | 0.000131  | 0.2   | 0.000275  | 0.3   | 0.000436  | 0.4   |      | 9.5          |
| 10.0         |      | 0.000013 | 0.0   | 0.000050 | 0.1   | 0.000138  | 0.2   | 0.000278  | 0.3   | 0.000445  | 0.4   |      | 10.0         |
| 12.5         |      | 0.000016 | 0.0   | 0.000062 | 0.1   | 0.000172  | 0.3   | 0.000297  | 0.3   | 0.000493† | 0.4   |      | 12.5         |
| 15.0         | 1.0  | 0.000019 | 0.0   | 0.000074 | 0.1   | 0.000207* | 0.3   | 0.000316  | 0.3   | 0.000546  | 0.4   | 10.0 | 15.0         |
| 17.5         |      | 0.000022 | 0.0   | 0.000086 | 0.1   | 0.000224  | 0.3   | 0.000335  | 0.3   | 0.000597  | 0.4   |      | 17.5         |
| 20.0         |      | 0.000025 | 0.0   | 0.000099 | 0.1   | 0.000232  | 0.3   | 0.000354  | 0.3   | 0.000646  | 0.4   |      | 20.0         |
| 22.5         |      | 0.000028 | 0.0   | 0.000111 | 0.2   | 0.000240  | 0.3   | 0.000373  | 0.3   | 0.000692  | 0.4   |      | 22.5         |

**Table 4.46** Flow of natural gas in copper pipes — continued

| $\Delta p/l$ | $c$ | 22 mm     |       | 28 mm     |       | 35 mm    |       | 42 mm   |       | 54 mm   |       | $c$  | $\Delta p/l$ |
|--------------|-----|-----------|-------|-----------|-------|----------|-------|---------|-------|---------|-------|------|--------------|
|              |     | $q_v$     | $l_e$ | $q_v$     | $l_e$ | $q_v$    | $l_e$ | $q_v$   | $l_e$ | $q_v$   | $l_e$ |      |              |
| 0.5          | 1.0 | 0.000192  | 0.3   | 0.000543  | 0.7   | 0.000927 | 0.8   | 0.00143 | 1.0   | 0.00295 | 1.4   | 3.0  | 0.5          |
| 0.6          |     | 0.000231  | 0.3   | 0.000649* | 0.9   | 0.000990 | 0.8   | 0.00158 | 1.0   | 0.00328 | 1.4   |      | 0.6          |
| 0.7          |     | 0.000269  | 0.4   | 0.000675  | 0.8   | 0.00105  | 0.8   | 0.00173 | 1.0   | 0.00359 | 1.5   |      | 0.7          |
| 0.8          |     | 0.000307  | 0.4   | 0.000702  | 0.8   | 0.00112  | 0.8   | 0.00187 | 1.0   | 0.00388 | 1.5   |      | 0.8          |
| 0.9          |     | 0.000346  | 0.5   | 0.000728  | 0.7   | 0.00118† | 0.8   | 0.00201 | 1.0   | 0.00415 | 1.5   |      | 0.9          |
| 1.0          | 3.0 | 0.000384  | 0.5   | 0.000754  | 0.7   | 0.00125  | 0.8   | 0.00213 | 1.1   | 0.00442 | 1.6   | 5.0  | 1.0          |
| 1.5          |     | 0.000519* | 0.6   | 0.000886  | 0.7   | 0.00158  | 0.9   | 0.00270 | 1.1   | 0.00558 | 1.7   |      | 1.5          |
| 2.0          |     | 0.000565  | 0.5   | 0.00102†  | 0.7   | 0.00187  | 0.9   | 0.00320 | 1.2   | 0.00659 | 1.7   |      | 2.0          |
| 2.5          |     | 0.000611  | 0.5   | 0.00117   | 0.7   | 0.00213  | 0.9   | 0.00364 | 1.2   | 0.00749 | 1.8   |      | 2.5          |
| 3.0          |     | 0.000658  | 0.5   | 0.00130   | 0.7   | 0.00237  | 1.0   | 0.00404 | 1.3   | 0.00832 | 1.8   |      | 3.0          |
| 3.5          | 5.0 | 0.000704  | 0.5   | 0.00142   | 0.7   | 0.00260  | 1.0   | 0.00442 | 1.3   | 0.00909 | 1.9   | 10.0 | 3.5          |
| 4.0          |     | 0.000751† | 0.5   | 0.00154   | 0.7   | 0.00281  | 1.0   | 0.00477 | 1.3   | 0.00981 | 1.9   |      | 4.0          |
| 4.5          |     | 0.000805  | 0.5   | 0.00165   | 0.8   | 0.00300  | 1.0   | 0.00510 | 1.3   | 0.0105  | 1.9   |      | 4.5          |
| 5.0          |     | 0.000856  | 0.5   | 0.00175   | 0.8   | 0.00319  | 1.0   | 0.00543 | 1.4   | 0.0111  | 2.0   |      | 5.0          |
| 5.5          |     | 0.000906  | 0.5   | 0.00185   | 0.8   | 0.00337  | 1.1   | 0.00573 | 1.4   | 0.0118  | 2.0   |      | 5.5          |
| 6.0          | 5.0 | 0.000953  | 0.5   | 0.00195   | 0.8   | 0.00355  | 1.1   | 0.00603 | 1.4   | 0.0124  | 2.0   | 10.0 | 6.0          |
| 6.5          |     | 0.000999  | 0.6   | 0.00204   | 0.8   | 0.00371  | 1.1   | 0.00631 | 1.4   | 0.0129  | 2.0   |      | 6.5          |
| 7.0          |     | 0.00104   | 0.6   | 0.00213   | 0.8   | 0.00388  | 1.1   | 0.00658 | 1.4   | 0.0135  | 2.1   |      | 7.0          |
| 7.5          |     | 0.00109   | 0.6   | 0.00222   | 0.8   | 0.00403  | 1.1   | 0.00685 | 1.4   | 0.0140  | 2.1   |      | 7.5          |
| 8.0          |     | 0.00113   | 0.6   | 0.00230   | 0.8   | 0.00419  | 1.1   | 0.00710 | 1.5   | 0.0146  | 2.1   |      | 8.0          |
| 8.5          | 5.0 | 0.00117   | 0.6   | 0.00239   | 0.8   | 0.00433  | 1.1   | 0.00736 | 1.5   | 0.0151  | 2.1   | 10.0 | 8.5          |
| 9.0          |     | 0.00121   | 0.6   | 0.00247   | 0.8   | 0.00448  | 1.1   | 0.00760 | 1.5   | 0.0156  | 2.1   |      | 9.0          |
| 9.5          |     | 0.00125   | 0.6   | 0.00254   | 0.8   | 0.00462  | 1.1   | 0.00784 | 1.5   | 0.0160  | 2.2   |      | 9.5          |
| 10.0         |     | 0.00129   | 0.6   | 0.00262   | 0.9   | 0.00476  | 1.2   | 0.00807 | 1.5   | 0.0165  | 2.2   |      | 10.0         |
| 12.5         |     | 0.00146   | 0.6   | 0.00298   | 0.9   | 0.00541  | 1.2   | 0.00917 | 1.6   | 0.0187  | 2.2   |      | 12.5         |
| 15.0         | 5.0 | 0.00163   | 0.6   | 0.00331   | 0.9   | 0.00600  | 1.2   | 0.0102  | 1.6   | 0.0208  | 2.3   | 10.0 | 15.0         |
| 17.5         |     | 0.00178   | 0.6   | 0.00361   | 0.9   | 0.00656  | 1.2   | 0.0111  | 1.6   | 0.0227  | 2.3   |      | 17.5         |
| 20.0         |     | 0.00192   | 0.7   | 0.00390   | 0.9   | 0.00707  | 1.3   | 0.0120  | 1.7   | 0.0244  | 2.4   |      | 20.0         |
| 22.5         |     | 0.00206   | 0.7   | 0.00418   | 1.0   | 0.00756  | 1.3   | 0.0128  | 1.7   | 0.0261  | 2.4   |      | 22.5         |
| 25.0         |     | 0.00219   | 0.7   | 0.00444   | 1.0   | 0.00803  | 1.3   | 0.0136  | 1.7   | 0.0277  | 2.4   |      | 25.0         |