



# Façade Design for Net Zero Buildings

## 2024

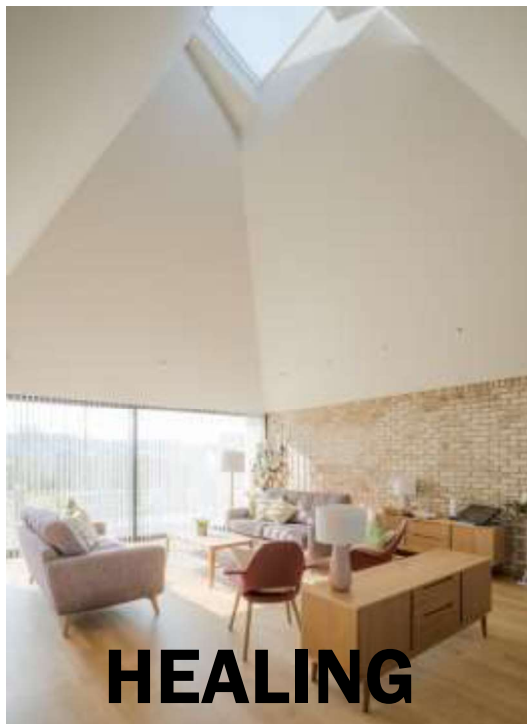




**ALLFORD  
HALL  
MONAGHAN  
MORRIS**



**CREATING**



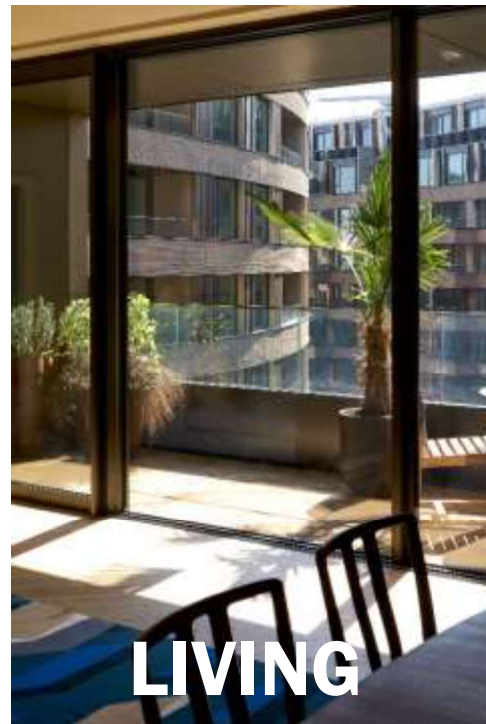
**HEALING**



**LEARNING**

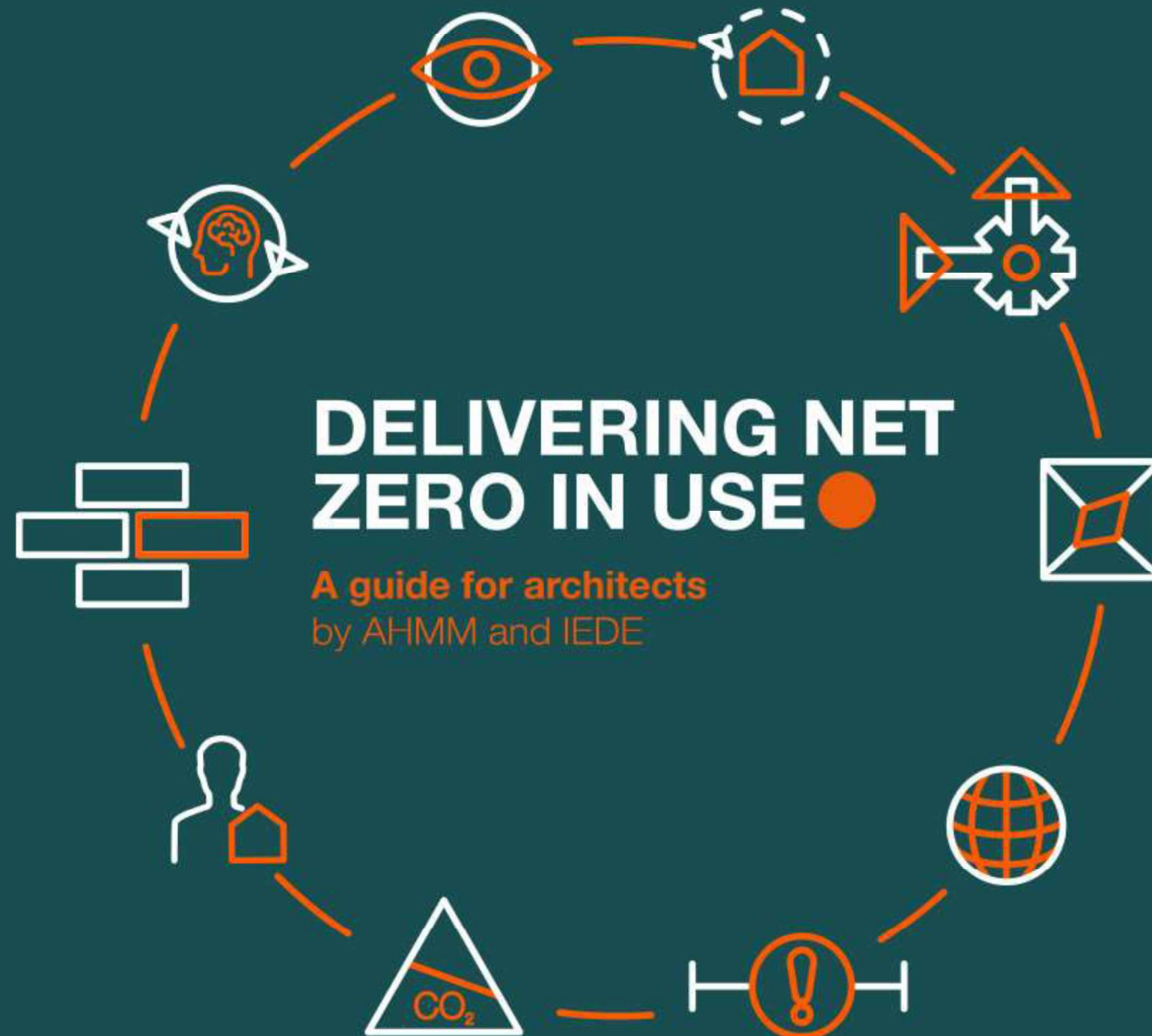


**WORKING**



**LIVING**







**THE BARTLETT**  
INSTITUTE FOR  
ENVIRONMENTAL DESIGN  
AND ENGINEERING



**DELIVERING NET ZERO IN USE**

**WHOLE LIFE CARBON**

**UPFRONT EMBODIED CARBON**

**SAVE | SUBSTITUTE | SEQUESTER**

**OPERATIONAL CARBON**

**LIFETIME EMBODIED CARBON**

**CARBON OFFSETTING**

**DECARBONISATION & GRID FLEXIBILITY**

**ECONOMY | EFFICIENCY | ELEGANCE**

**BEYOND NET ZERO**

**ADVOCACY & INFLUENCE**

# WHOLE LIFE CARBON

## Upfront Embodied Carbon

Generated from the extraction, processing and manufacturing of materials used to make, maintain, run and repair buildings (A1-5)

## Operational Carbon

Product of energy consumed by the use of electrical power, heating and cooling systems for the benefit of a buildings' users (B6-7)

## Lifetime Embodied Carbon

Maintenance and replacement of materials throughout the life of the building, and the eventual demolition and disposal of a building at the end of its life (B1-5 & C1-4)

## Carbon Offsetting

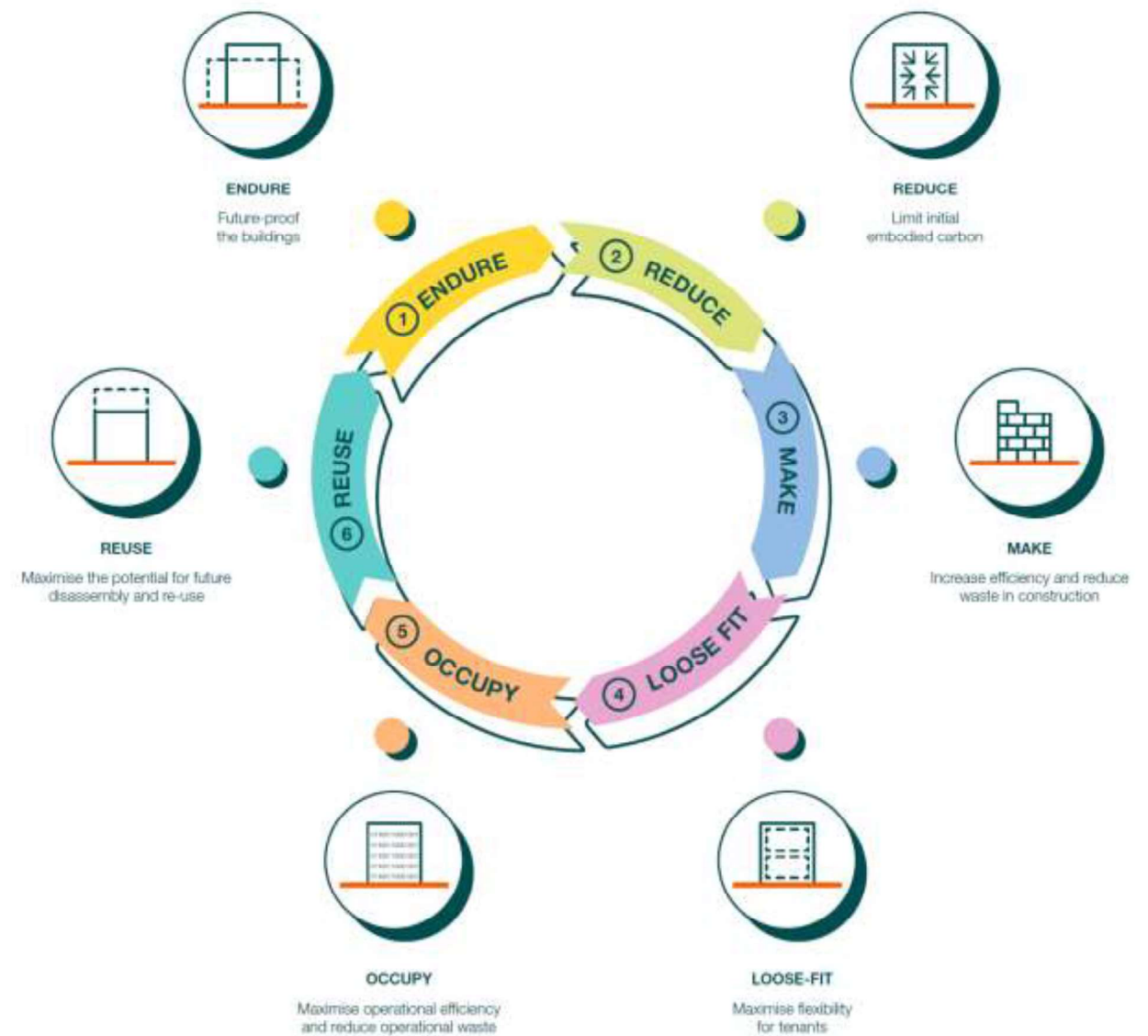
Required for a building project to meet net zero carbon commitments and can be delivered through carbon sequestration and financing renewables offsite

## Carbon Neutral & Net Zero Carbon

A Carbon Neutral organisation delivers zero direct and indirect carbon emissions. Achieving Net Zero Carbon also accounts for indirect emissions outside of its control

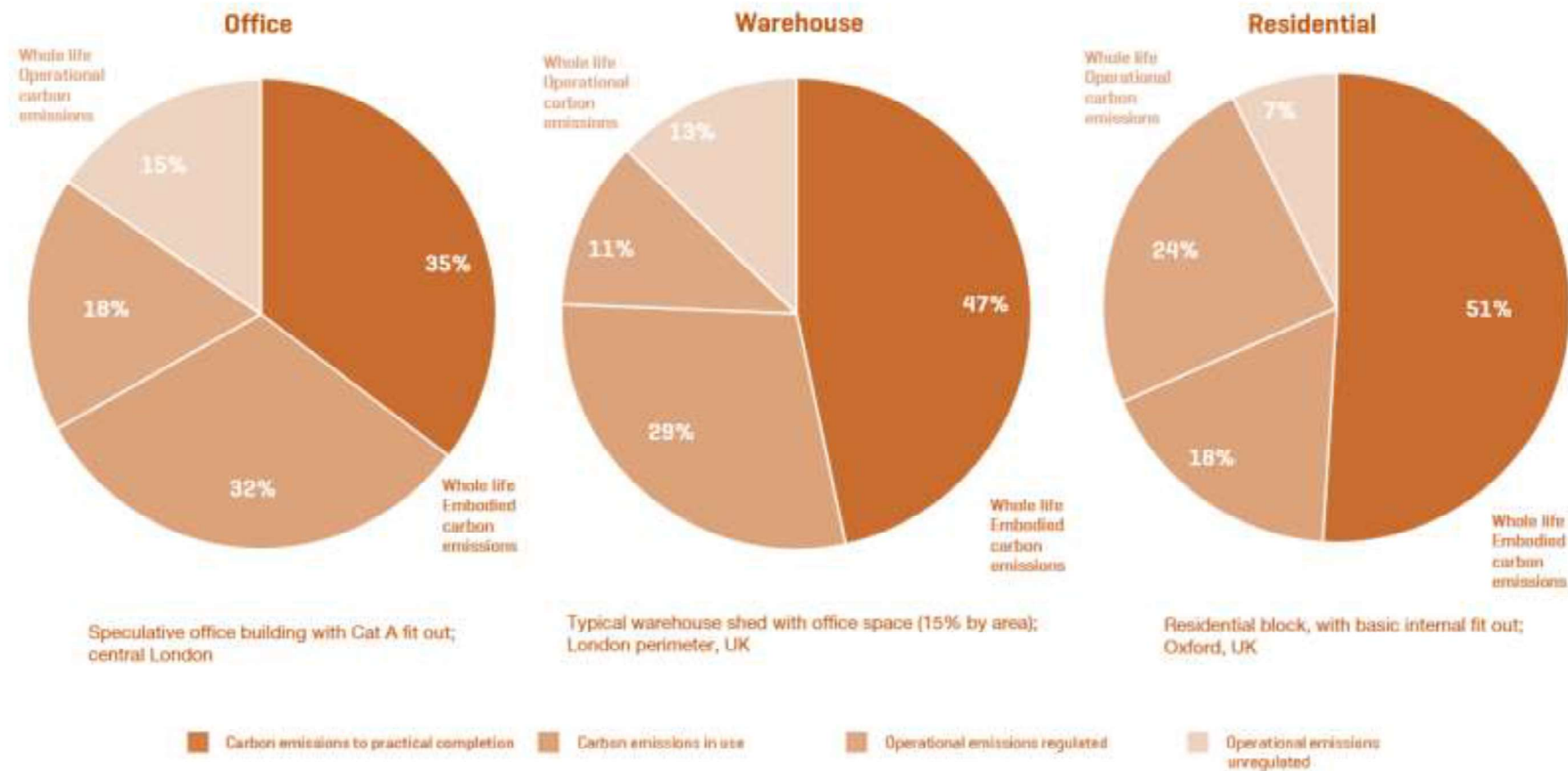
## Climate Positive

Actions that go beyond achieving net zero carbon emissions to create environmental benefits and reverse the harm caused to natural systems

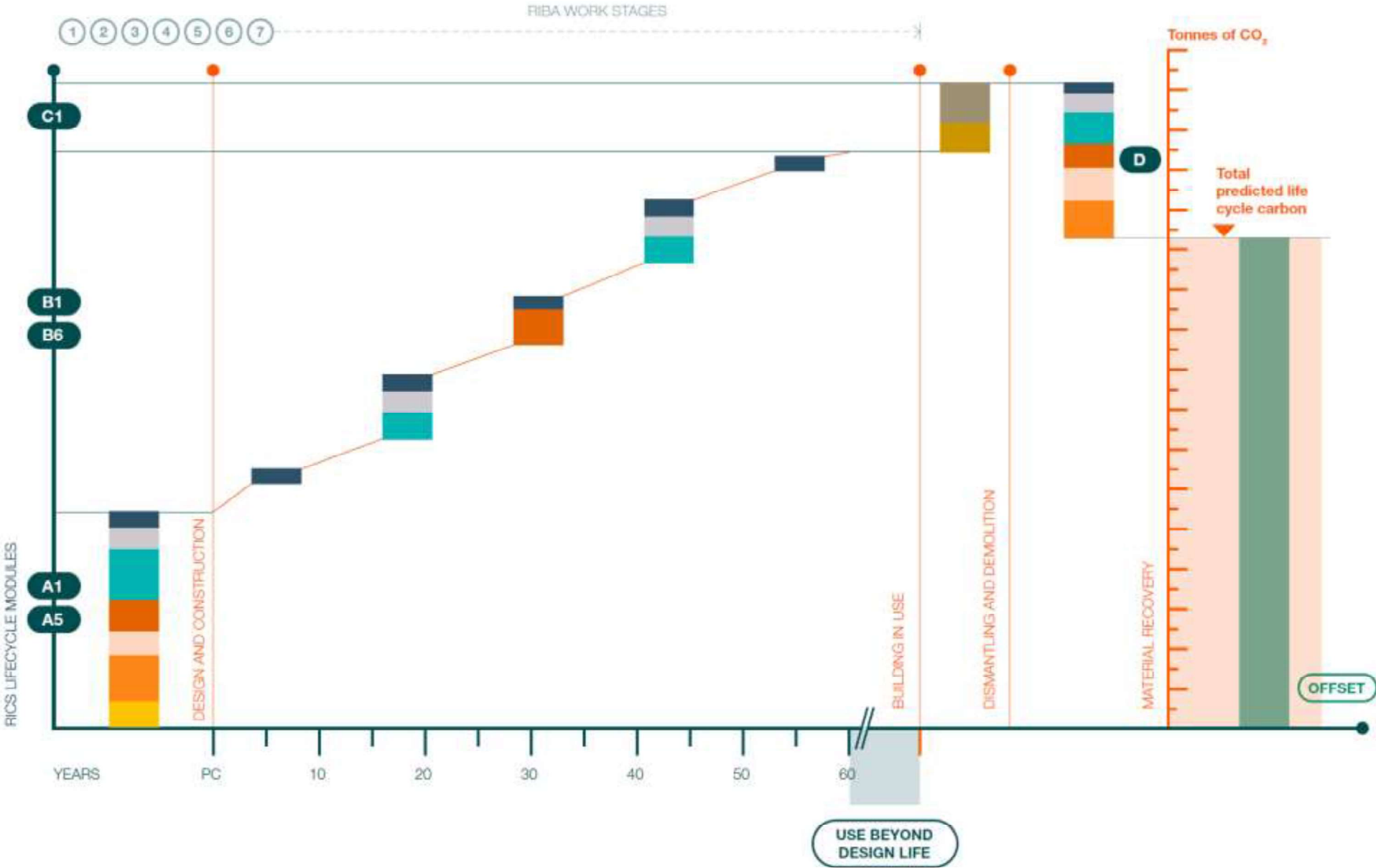




# WHOLE LIFE CARBON



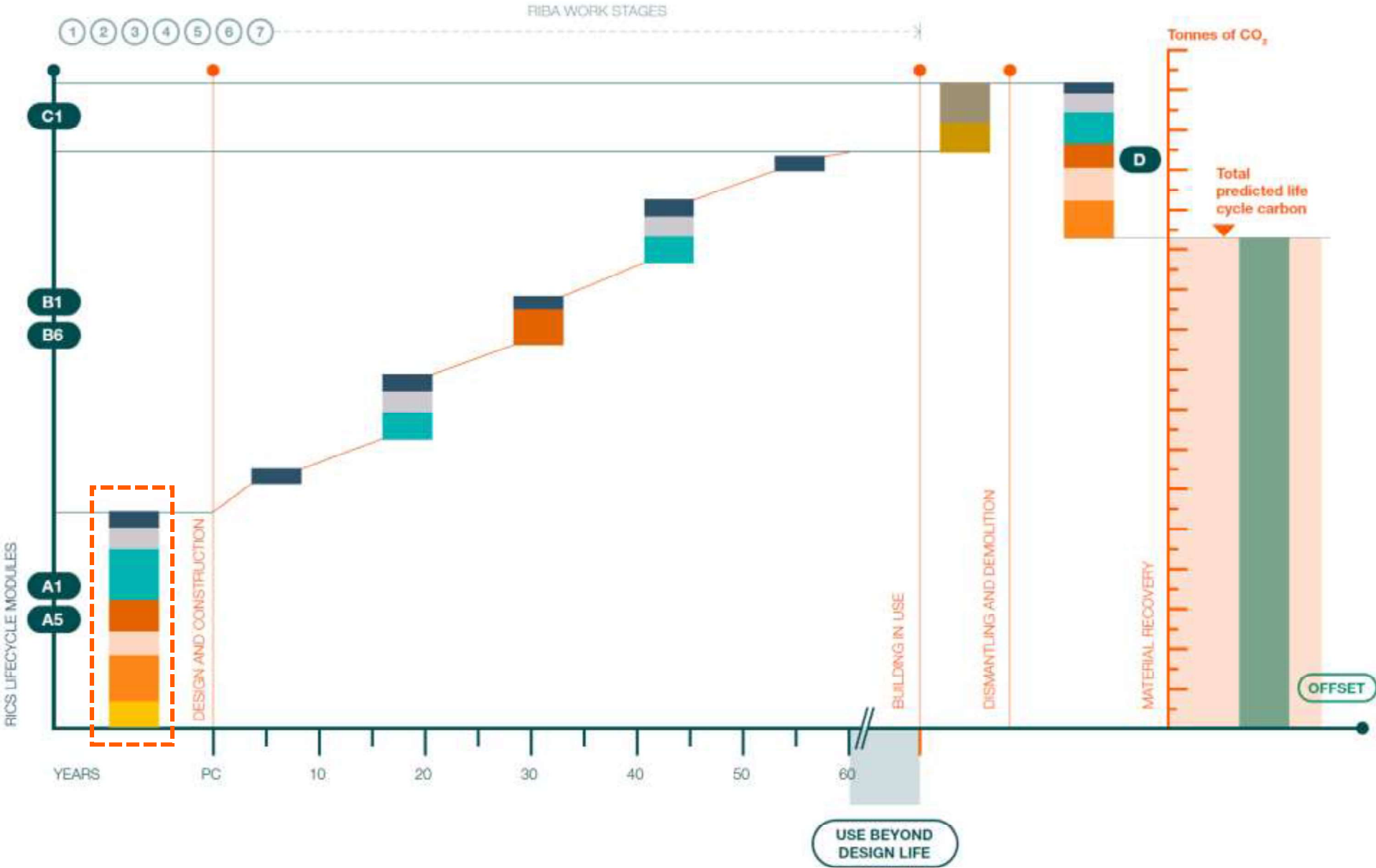
# WHOLE LIFE CARBON



**FIGURE 1**  
A lifecycle chart showing the whole life carbon emissions over the life of a building and their relationship to RIBA work stages and RICS lifecycle modules.

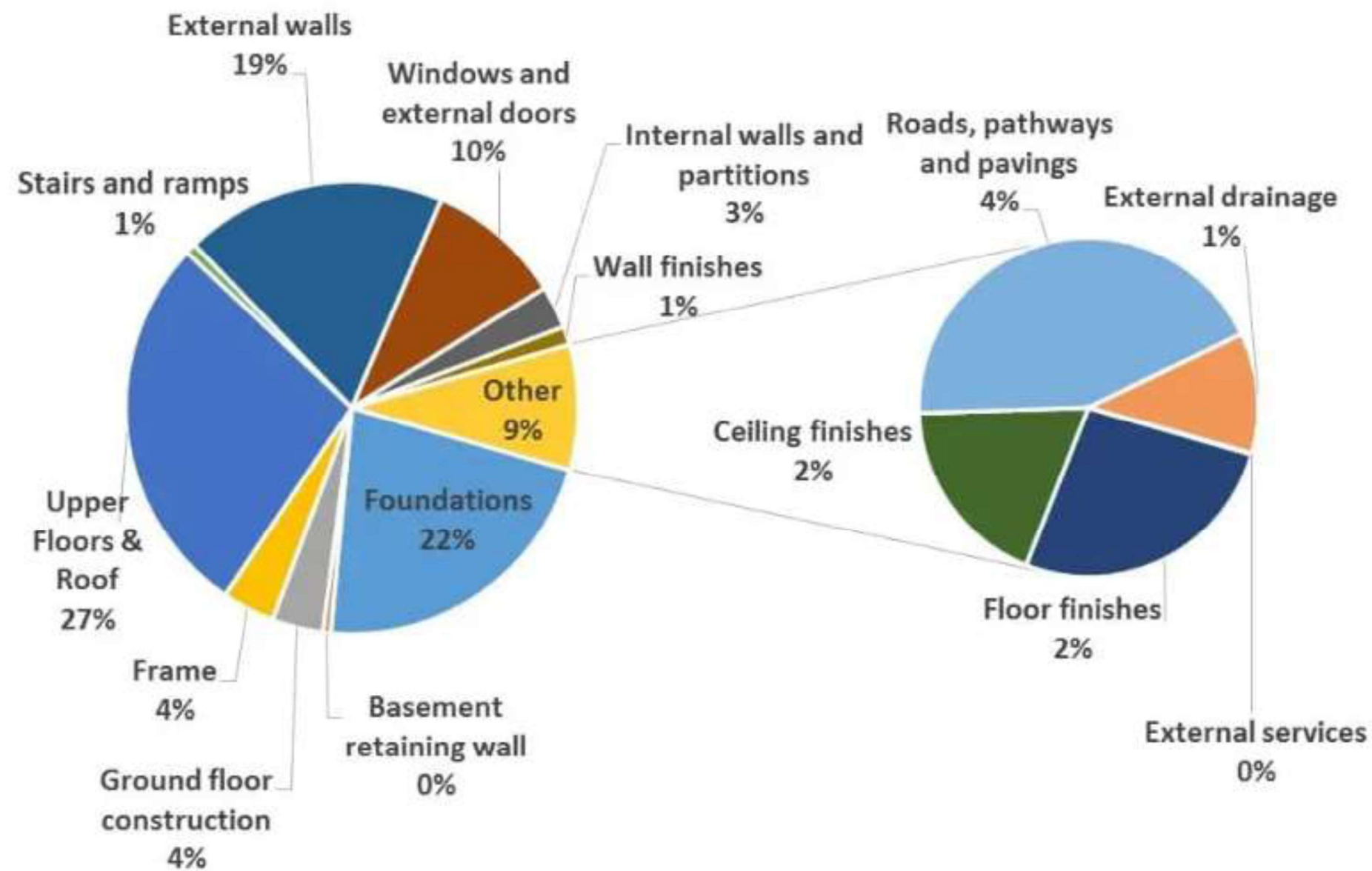


# UPFRONT EMBODIED CARBON



**FIGURE 1**  
A lifecycle chart showing the whole life carbon emissions over the life of a building and their relationship to RIBA work stages and RICS lifecycle modules.

# UPFRONT EMBODIED CARBON





# UPFRONT EMBODIED CARBON

## Structure & Substructure

Most carbon intensive component accounting for up to 65-70% of embodied carbon.

## Facades

Need to balance embodied carbon (circa 15%) with key role that façade plays in improving operational energy efficiency

## Services

Hard to quantify (circa 15%) but requirement for replacement over the life of building can be significant

## Space and volume

Delivering efficiencies in volume and form can reduce the overall material take and hence embodied energy



# SAVE | SUBSTITUTE | SEQUESTER

## Save

This principle applies to the entirety of a development; specify reused materials and give precedence to saving, refurbishing and reusing existing buildings onsite over demolition and rebuild, wherever possible.

## Substitute

Encourage the substitution of less carbon intensive materials, for example recycled aluminium in place of newly mined and processed aluminium

## Sequester

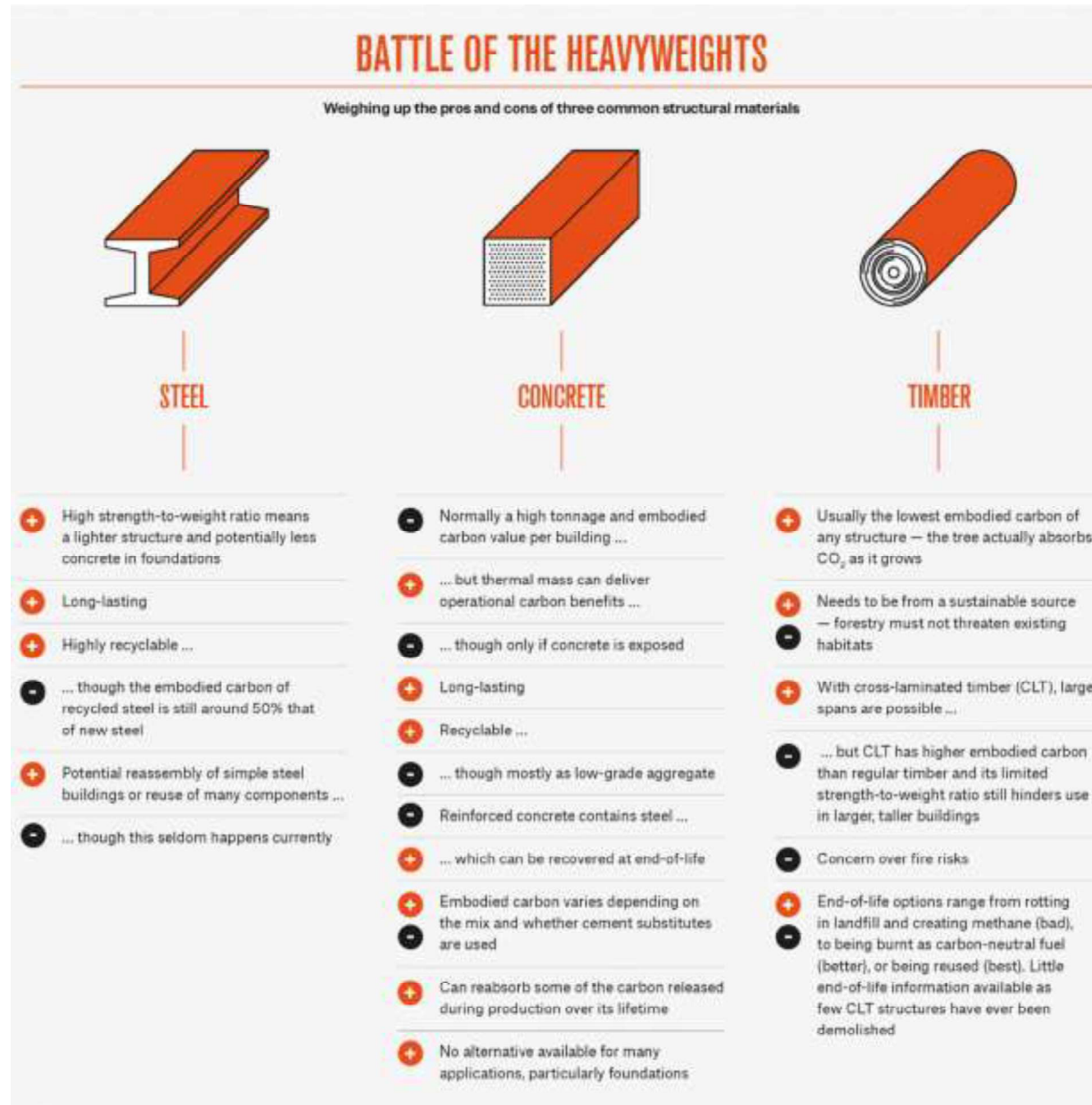
Specify materials that have carbon locked into their physical make-up, such as timber framed curtain walling.



**ONE BROADGATE**  
British Land | City of London



# CONSIDER THE CARBON INTENSITY OF MATERIALS



# CONSIDER THE CARBON INTENSITY OF MATERIALS



**SURREY LANE**

Lendlease | Wandsworth



# CONSIDER THE CARBON INTENSITY OF MATERIALS



## THE BLACK & WHITE BUILDING

Waugh Thistleton & Eckersley O'Calloghan | Wandsworth



## 2 RUSKIN SQUARE

Stanhope & Lendlease | Croydon





## 2 RUSKIN SQUARE

Stanhope & Lendlease | Croydon

**Headline Embodied Carbon Figure**  
**558 kgCO<sub>2</sub>/sqm of GIA (42,610 sqm)**

**No basement**

**No transfer structures**

**Low carbon steel for structure**

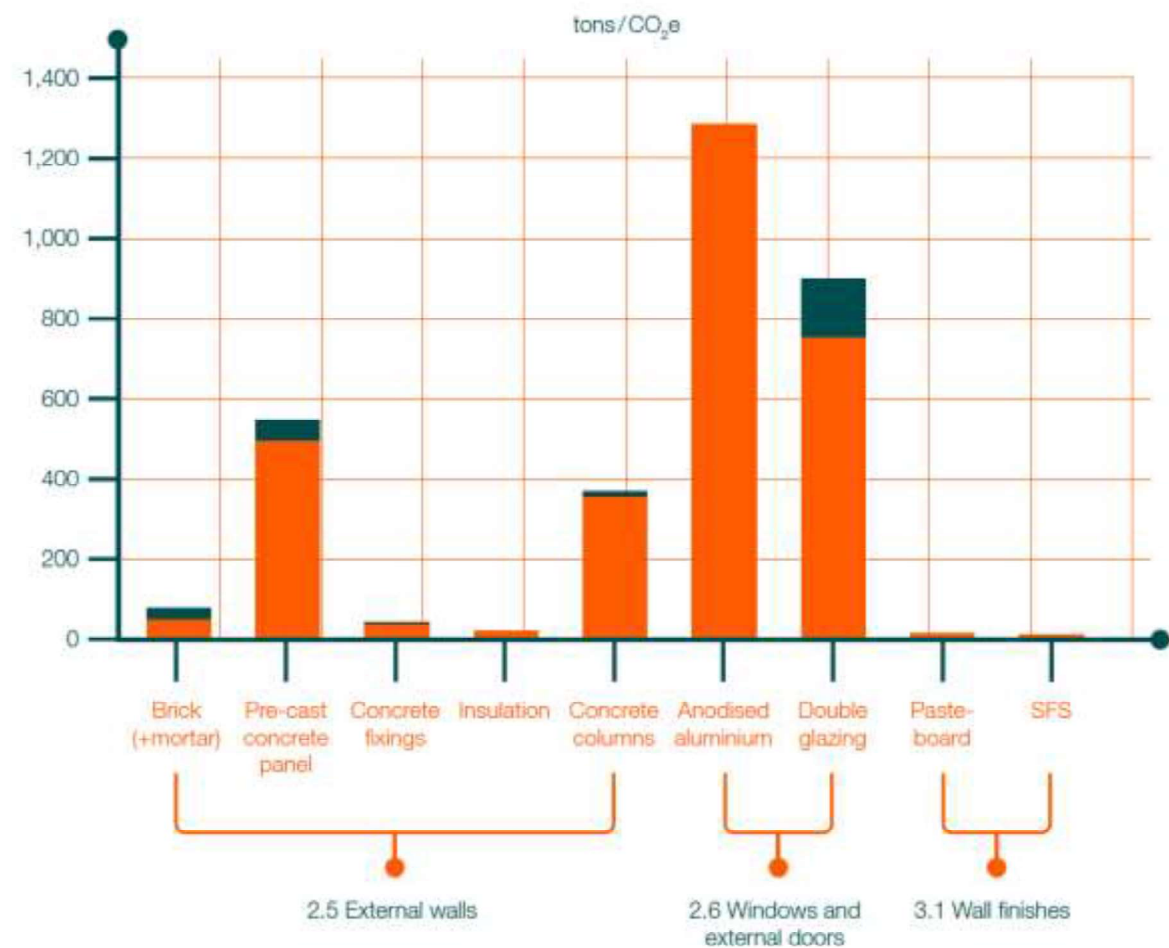
**Low Carbon concrete for structure (70% GGBS)**

**Low carbon aluminium façade (recycled)**

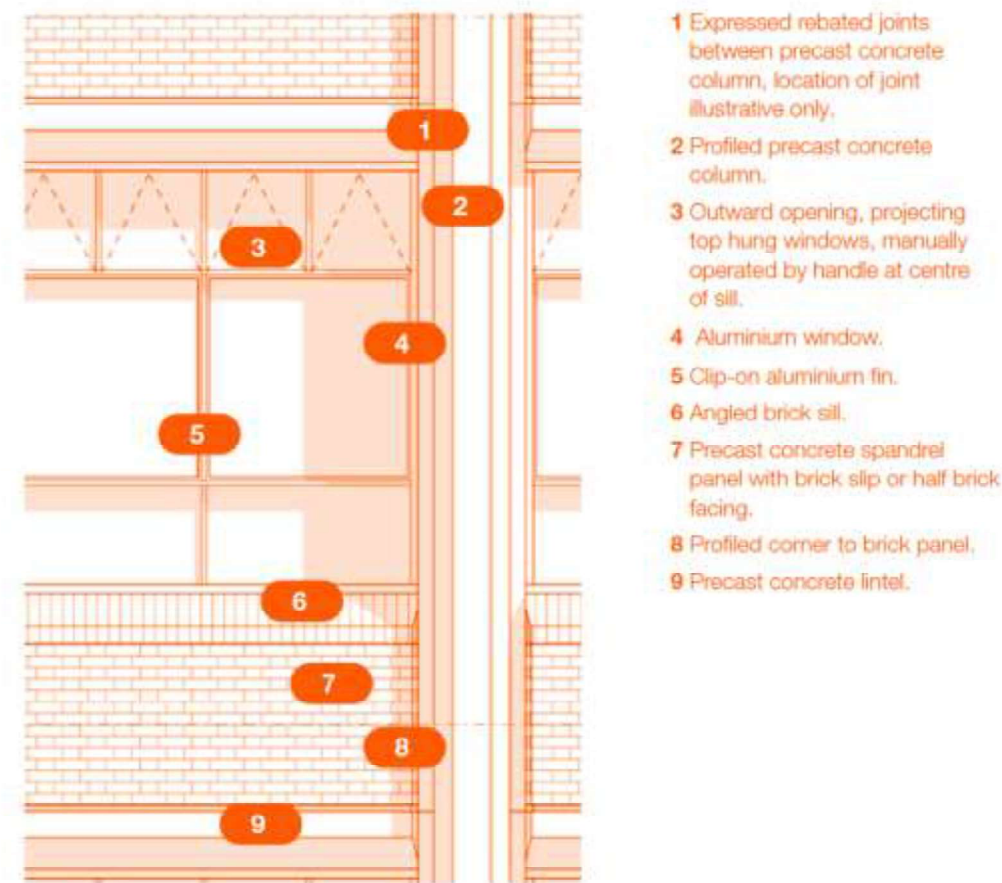


**Headline Embodied Carbon Figure 558 kgCO<sub>2</sub>/sqm of GIA (42,610 sqm)**

# FAÇADE OPTIMISATION | COMMERCIAL



**FIGURE 22**  
Embodied carbon comparison analysis of the carbon intensity of various elements of the commercial office façade based on a typical bay.





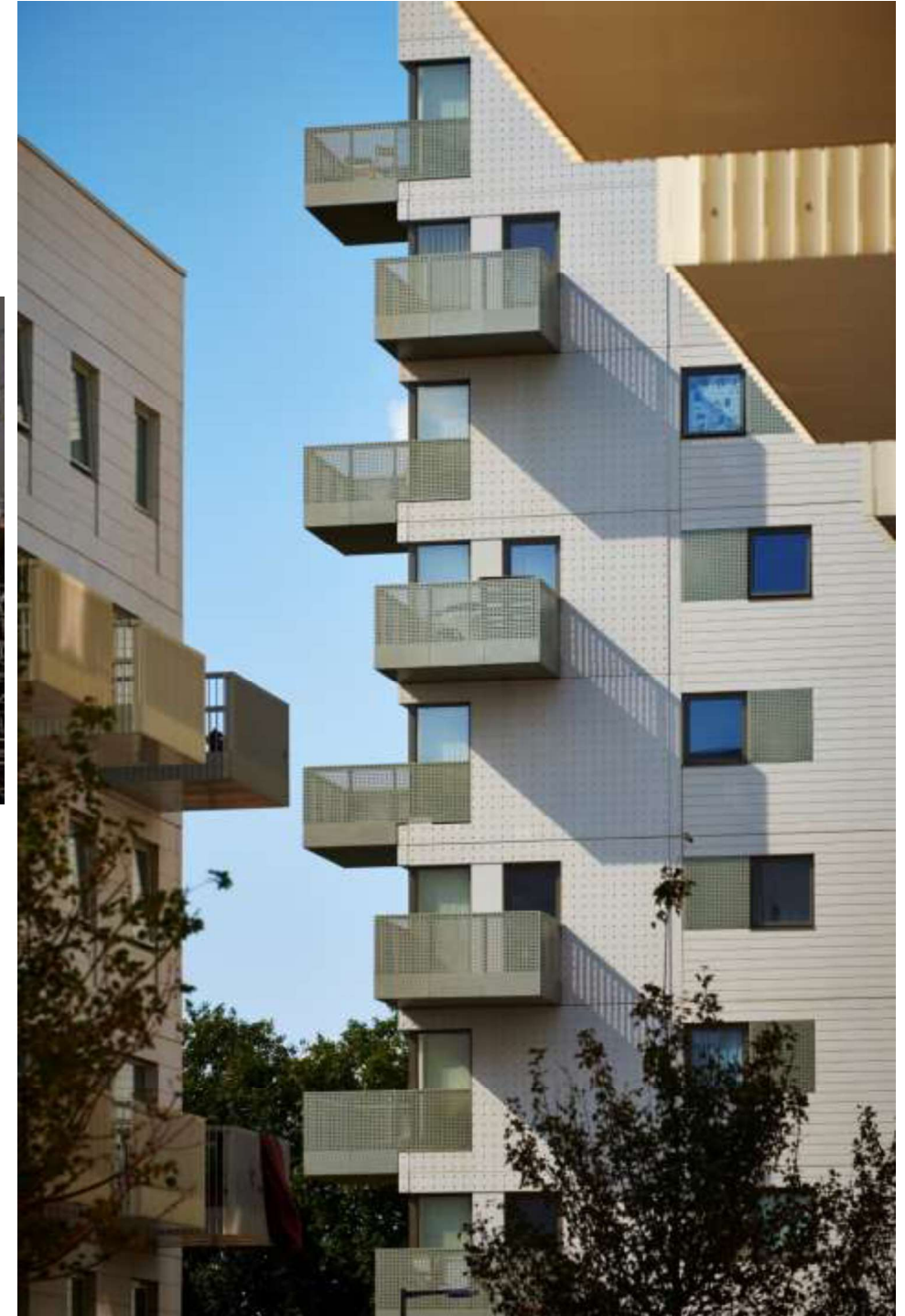
# EXPLORE OFFSITE EFFICIENCIES + MINIMISE ON AND OFFSITE WASTE



- As far as possible each component of the buildings are pre-manufactured offsite to allow for a compressed assembly phase on site.
- The facade is formed by self-supporting precast stone facades and steel / timber balconies.
- The fit out comprises off-site manufactured and traditional drylined walls, partitions and ceilings, timber batten acoustic floors, joinery, kitchens, sanitary ware, floor finishes and decorations.

## WILLIAM STREET QUARTER

Laing O'Rourke & London Borough of Barking & Dagenham



## Option 1

Insert title here

Carbon content of the façade panel is a sum of the carbon content of all of its components. The table below allows for a façade build up to be tested based on the area of each of its parts. Use the diagrams as a guide for required layers for each façade type at early stage.

BACK TO NAVIGATION

CONTINUE TO NEXT STEP

## Input legend

There are two input types. One is numerical and another which selects from a fixed drop-down.

Input Required

Drop-down

Inputted Value is higher than total panel area

Typical Façade Bag	Total Panel (m)	Window (m)	Opaque Panel (m)
Width			
Height			
Total Area (m²)			
Total Insulation Volume			
WVR (%)			

Facade Carbon Budget (kgCO <sub>2</sub> e/m² FSA)	
Typical Bag Carbon Content (kgCO <sub>2</sub> e/m² FSA)	incl. Contingency
Typical Bag Weight (tonnes)	0.3 incl. Contingency

## Explainer

The Façade Build-Up chart allows for combining different pre-defined build-up layers to create custom configurations.

The term Backing refers to a system that supports the outer layers of the build-up.

When selecting a Structural Framing System, the area input refers to the total area where SFS is the support system, the stud spacing has been accounted for.

When Insulation is selected, the calculation uses the Insulation Volume calculated in previous step. Similarly, Steel Supports for Handset Brick use width of the panel to calculate the carbon intensity.

Please see the Calculation Worksheet to query any build-ups, additionally, System Builder can be used to input custom materials or systems.

Calculation Worksheet

System Builder

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### Facade Build-Up

Type	Area (m²)	Buildup	Carbon Factor (kgCO <sub>2</sub> e/m²)	Carbon Content (kgCO <sub>2</sub> e)	Carbon Content (kgCO <sub>2</sub> e/m² FSA)	Weight (kg)
Glazing	1	Insulated Glazing, Double Pane	20	20		24
Cladding	1	Standard Brick (102.5mm)	32	32		159
Insulation	1	Mineral Wool Insulation	43			
Cladding	1	Steel Support Channel for Handset Brick	34			
Backing	1	SFS system (100mm) @400mm centres & Sheeting Board	68	68		43
Contingency			15%	18		34

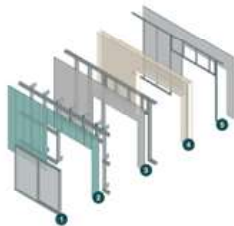
To remove elements, please erase the data from the input fields, do not remove rows

Include Cladding: Steel Support Channel for Handset Brick

### RAINSCREEN SYSTEM

Uniclass Subgroup: Wall Cladding Systems / Unit Wall Structure Systems

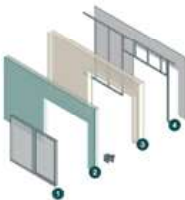
- Glazing
- Cladding
- Backing
- Insulation
- Drying System



### PANELISED SYSTEM

Uniclass Subgroup: Panel Wall Structure Systems

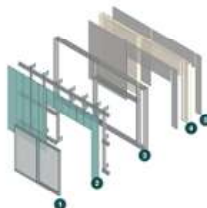
- Glazing
- Panelised System
- Insulation
- Drying System



### UNITISED SYSTEM

Uniclass Subgroup: Framed Wall Systems

- Glazing
- Cladding
- Unitised System Frame
- Insulation
- Sandwich Panel





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# NABERS Embodied Carbon

Today's construction decisions cement tomorrow's environmental footprint. With embodied carbon poised to dominate Australia's building emissions in the next few years, it's vital to address this from the very first brick.

## On this page


[Measure and compare your embodied carbon with NABERS](#)


[Built through partnerships and engagement](#)

[A new national standard in emission factors](#)

[What does embodied carbon mean to your building?](#)

## Featured downloads

 [National emission factors database - v1.0.xlsx](#)

 [National emission factors database - Technical workbook - v1.0.xlsx](#)

 [National emission factors database - EPD list - v1.0.xlsx](#)



[Home](#) » [Resources](#)

# Resources

MECLA has over 150 member organisations collaborating across 10 different [Working Groups](#) creating resources about embodied carbon. MECLA pools knowledge and expertise from across the supply chain to provide openly accessible documents for anyone in the construction sector and related industries to use to help reduce embodied carbon. You can access these documents below:



MECLA has partnered with the Supply Chain Sustainability School Limited to host their learning resources. Follow the link and create a free account to view resources and track your personal learning history for professional development or accreditation programs.

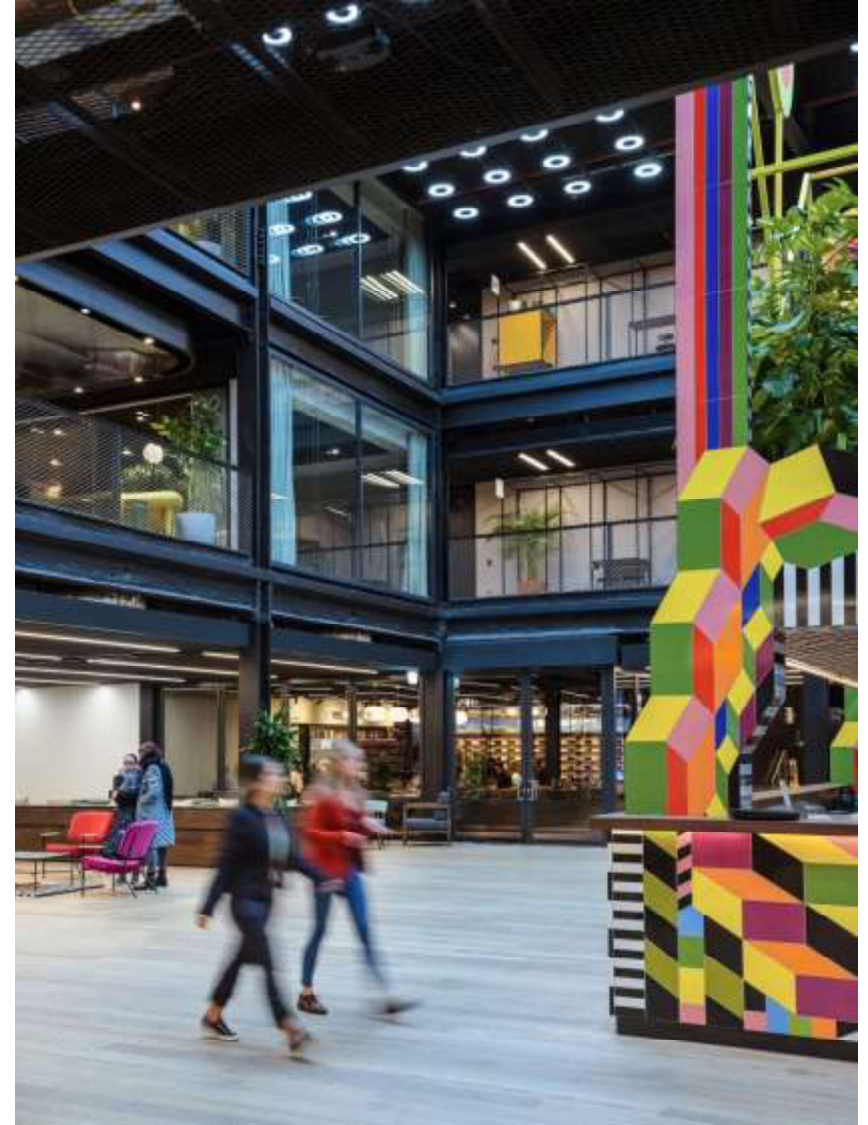
[View Resources](#)

<https://mecla.org.au/resources/>

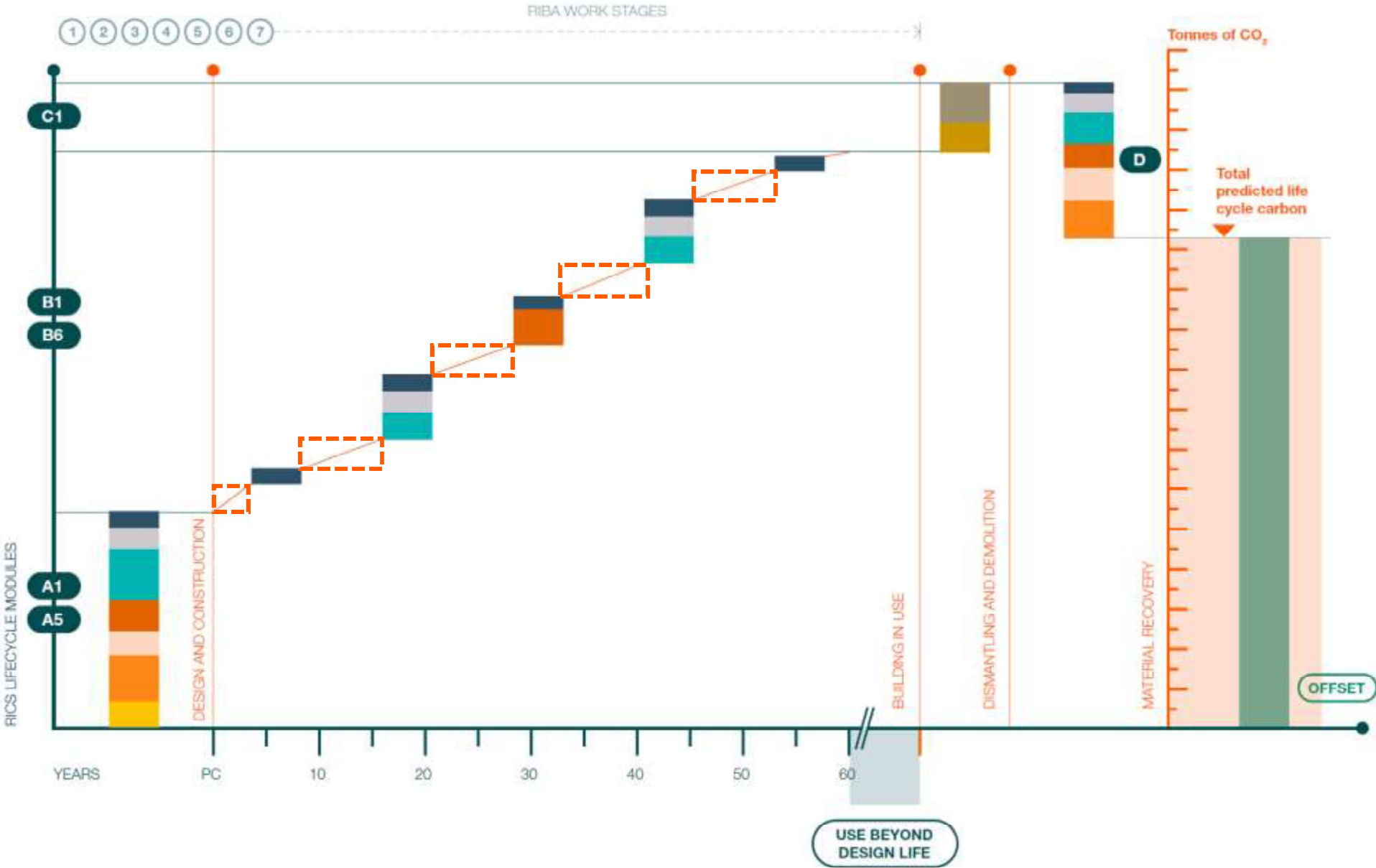


# REUSE EXISTING FACADE

**1 FINSBURY AVENUE**  
British Land | City of London



# OPERATIONAL CARBON



**FIGURE 1**  
A lifecycle chart showing the whole life carbon emissions over the life of a building and their relationship to RIBA work stages and RICS lifecycle modules.



# OPERATIONAL CARBON

## Site Layout

How the building responds to the potential of its site

## Building Form

Balancing natural air & lighting with form factor & loose fit

## Thermal Envelope

Careful design & detailing help manage the energy balance

## Ventilation Heating & Cooling

Reduce energy requirements with natural ventilation

## Solar Gain

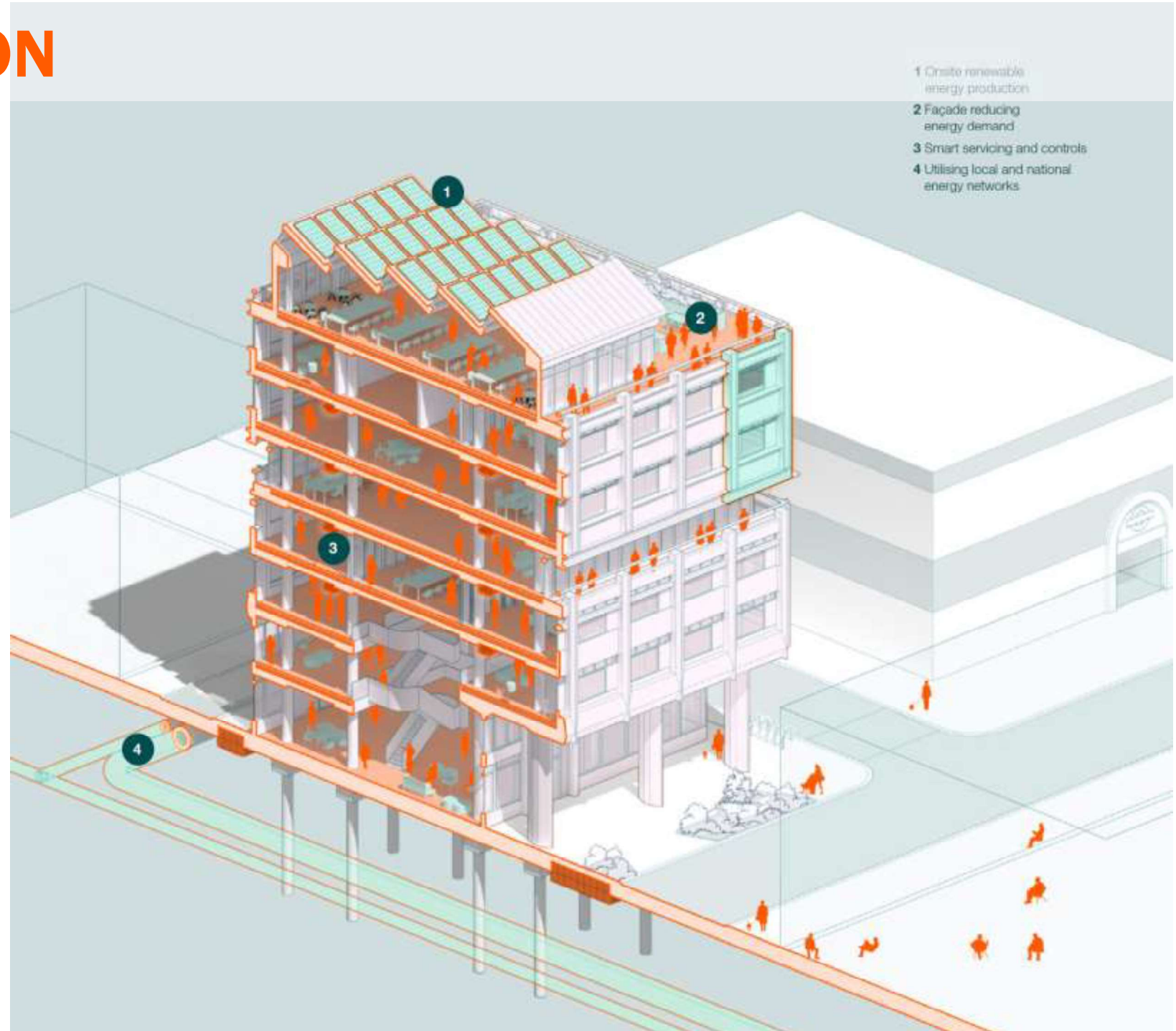
Location and the orientation of glazing on a building

## Occupant density

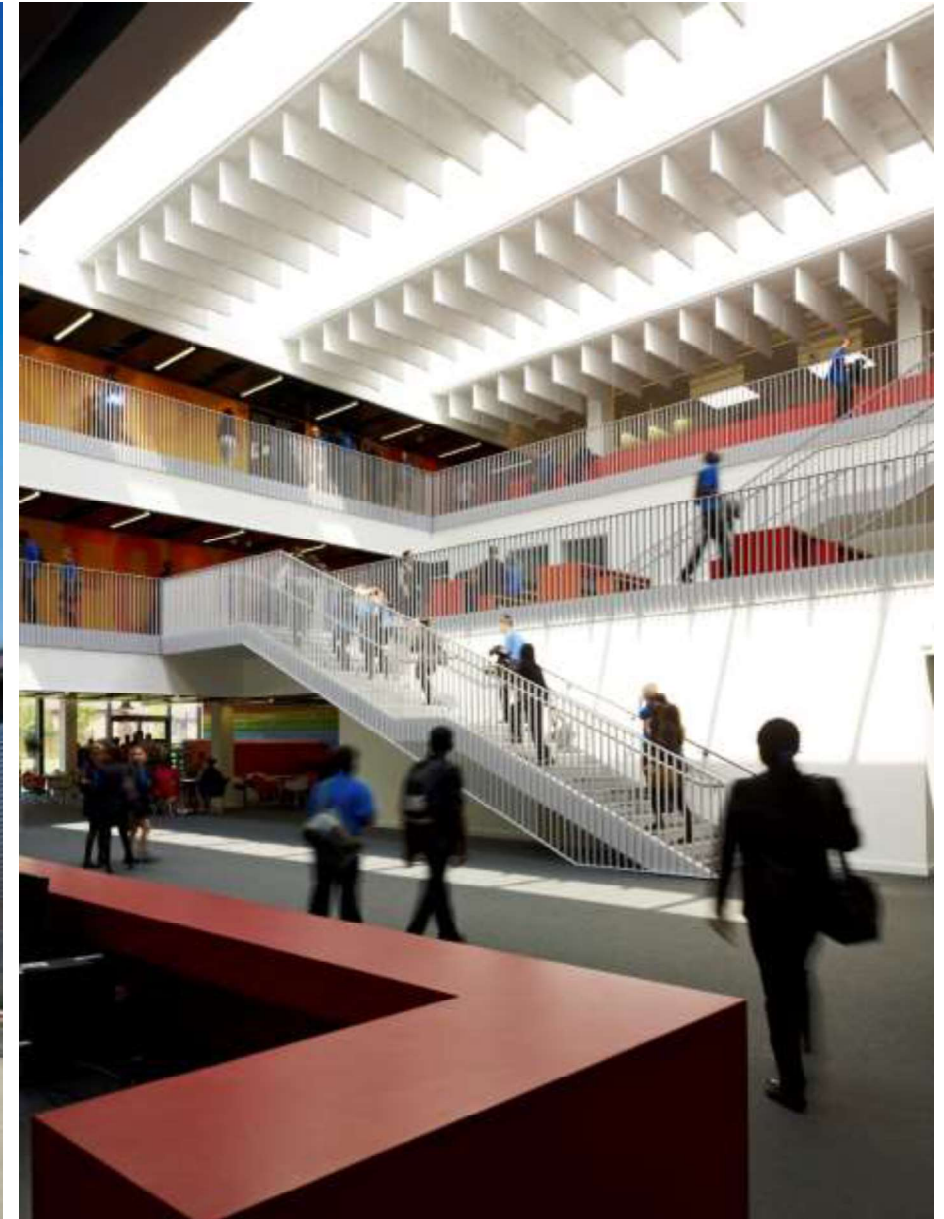
Number and density of people influence energy use

## User Control

Giving people control over their environment and ensuring they understand how their building works



# SOLAR GAIN & MIXED MODE VENTILATION





# OPERATIONAL ENERGY

## Renewable Technologies

Onsite generation where a building generates through PV and solar thermal

## Energy Storage

Energy can be stored in a building passively or actively through thermal heat stores and batteries

## Review of Performance

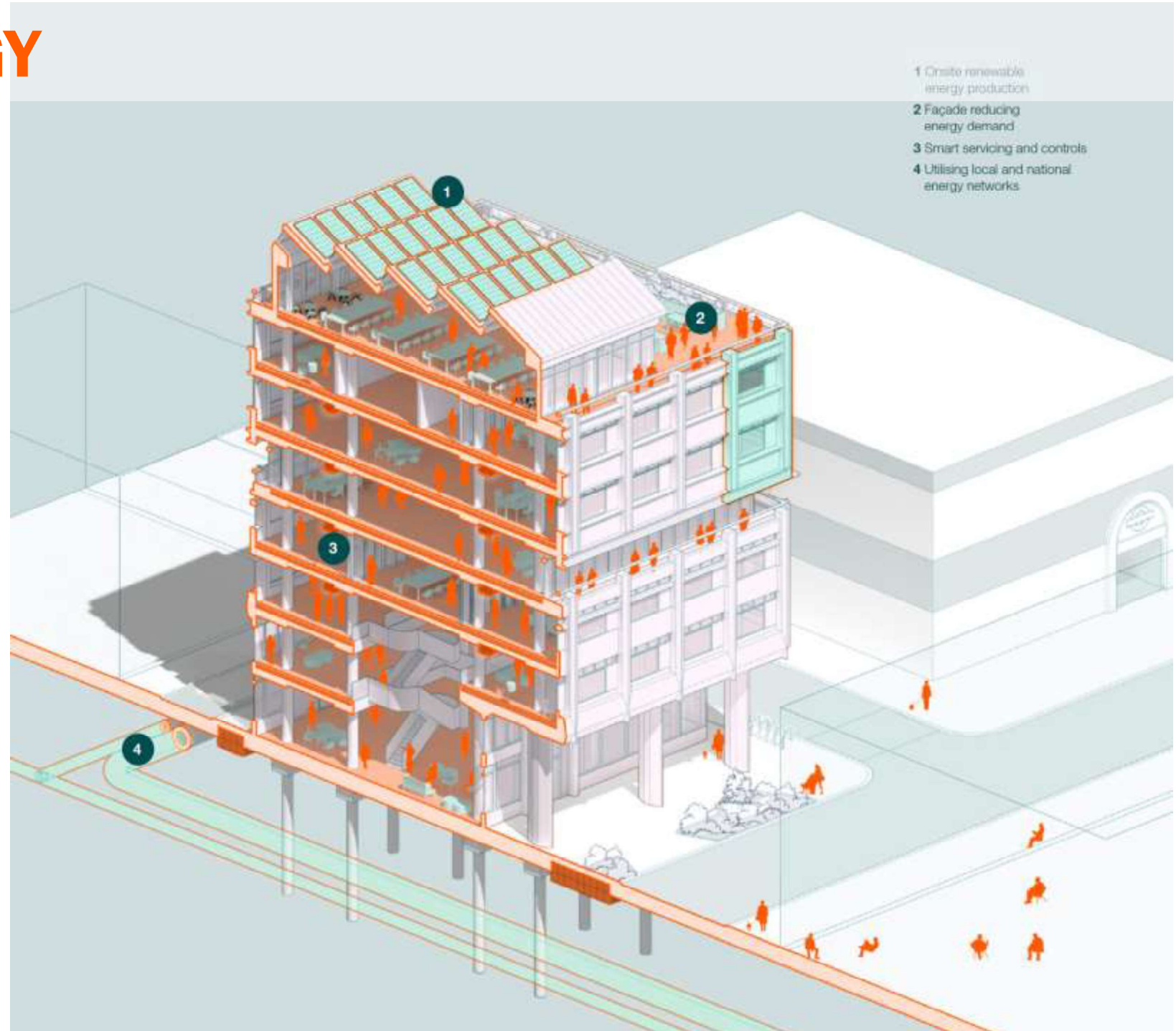
Review operational energy performance of the building in use and overall performance of the design

## In-use optimisation

Optimisation right from handover to on-going use to minimise energy consumption

## Smart Buildings

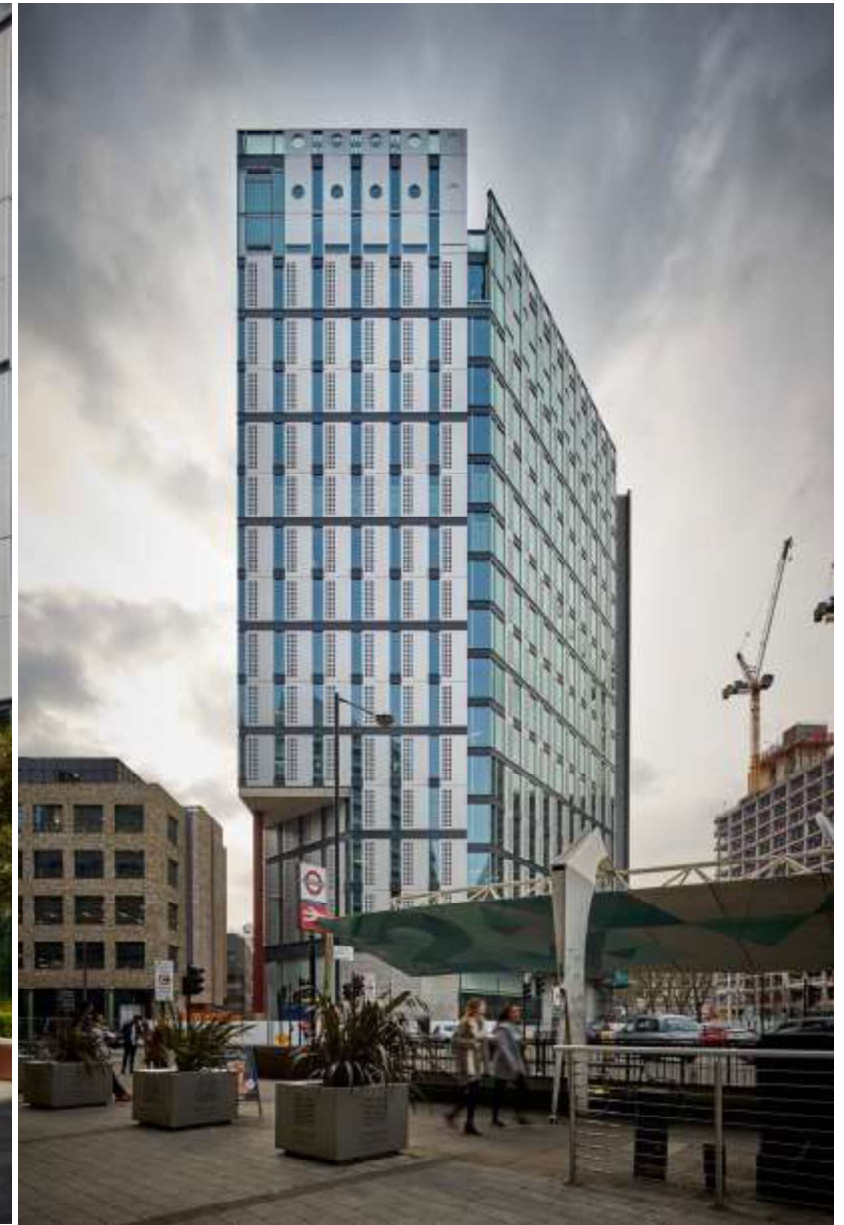
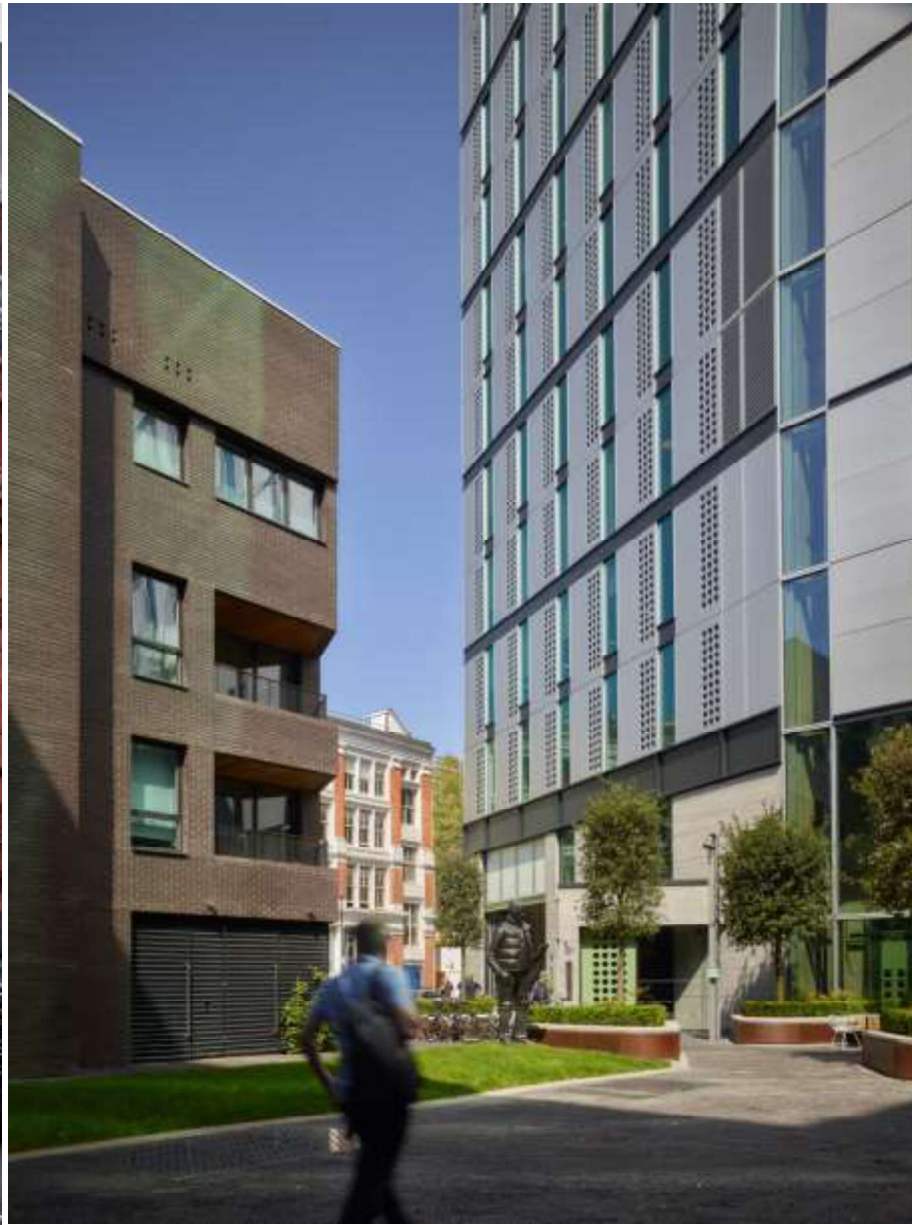
Integration of automated controls to provide efficient and targeted lighting, heating and cooling





# WHITE COLLAR FACTORY

2017 Derwent London | Islington





# INTEGRATED SYSTEMS

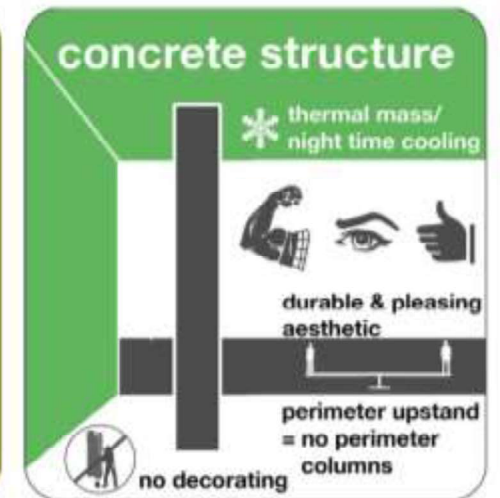
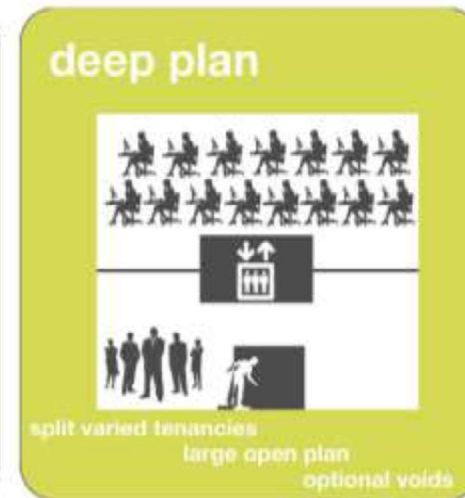
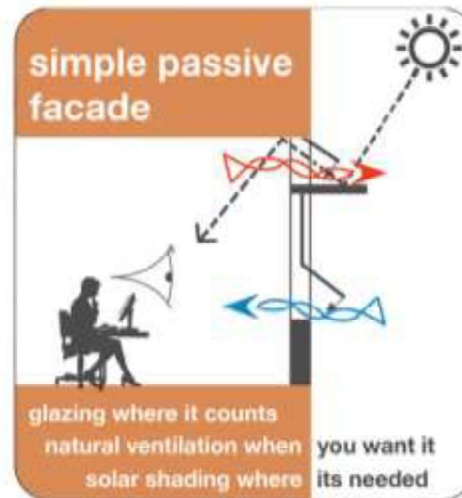
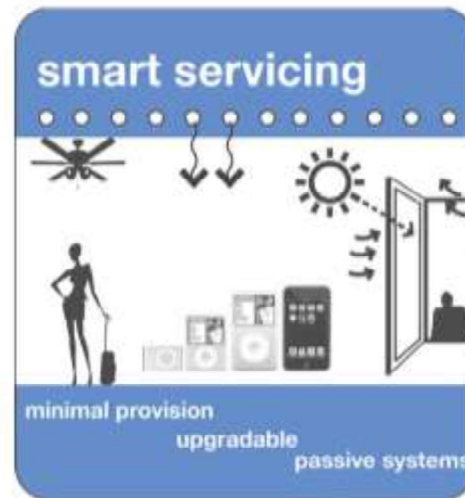
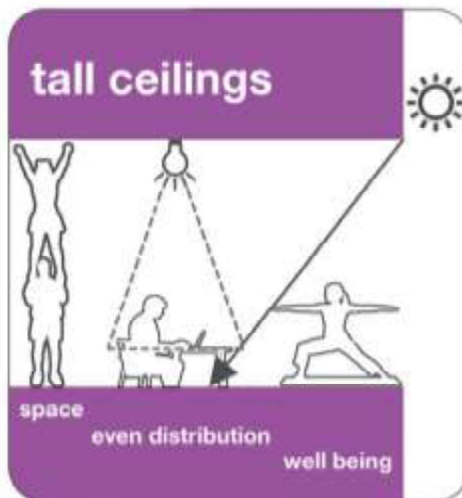
1. tall ceilings

2. smart servicing

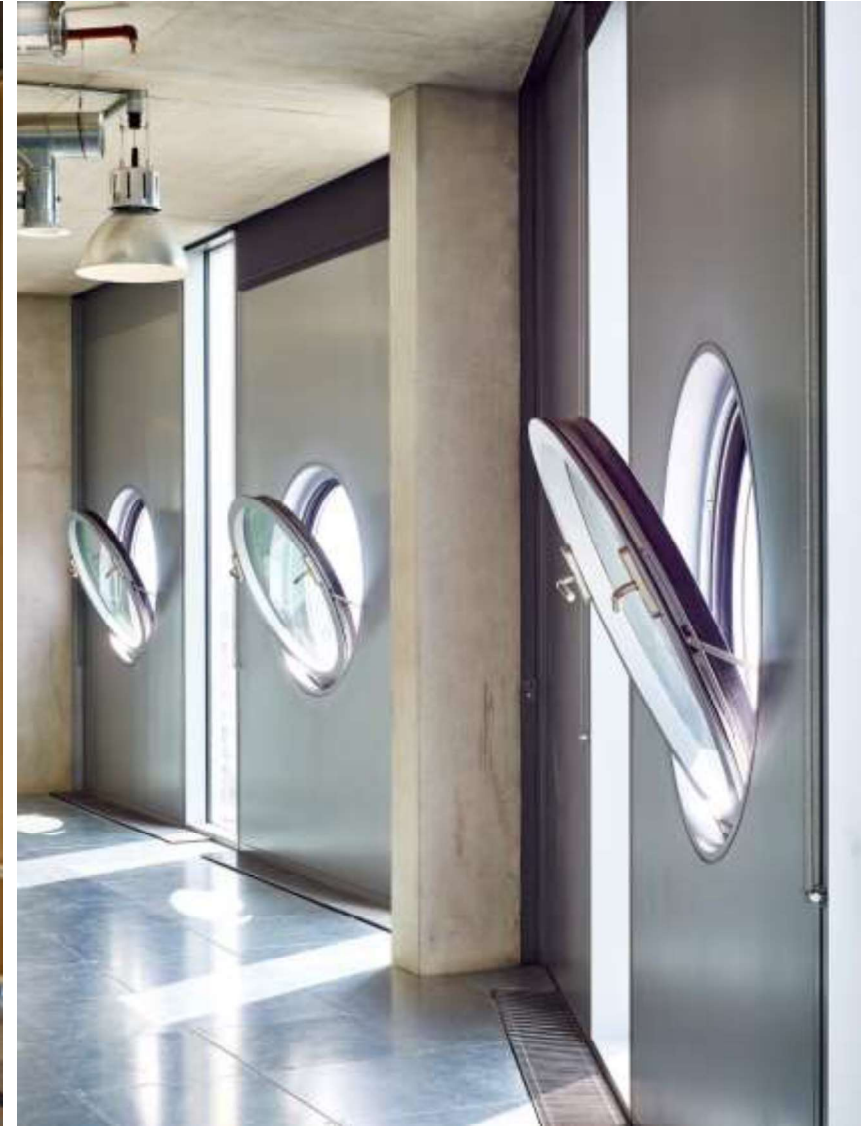
3. simple passive facade

4. deep plan

5. concrete structure



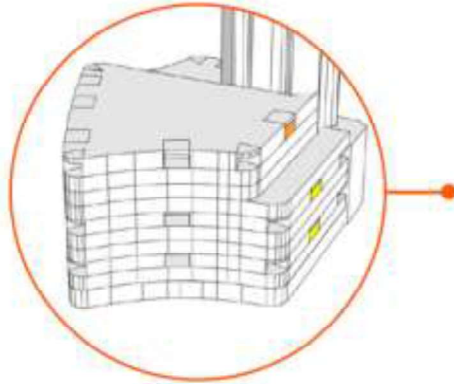
# USER CONTROL





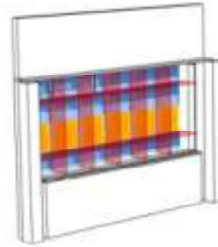
# FAÇADE OPTIMISATION | COMMERCIAL

## EAST FAÇADE



### L09 E2 façade

- Recess 400mm
- 5 x vertical shades
- Increase depth of vertical and horizontal shades

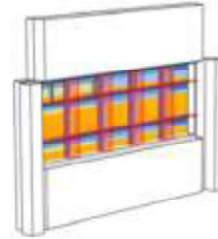


### Level 09 E2

- Internal solar gain - 30w/m<sup>2</sup>
- G-value - 0.3
- Vertical shade depth - 675mm
- Horizontal shade depth - 800mm

### L05 E2 façade

- 4 x vertical shade, rotate 45 deg
- Increase depth of vertical and horizontal shades

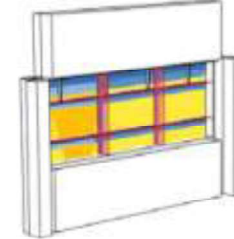


### Level 05 E2

- Internal solar gain - 29.2w/m<sup>2</sup>
- G-value - 0.3
- Vertical shade depth - 400mm, 45deg acw
- Horizontal shade depth - 400mm

### L02 E2 façade

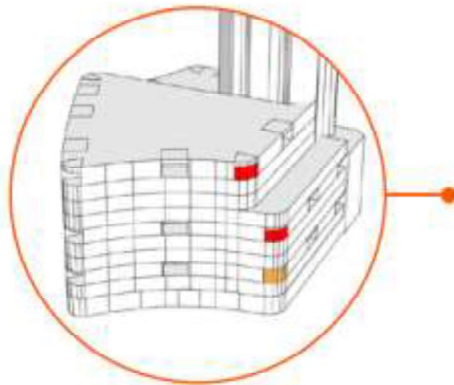
- 2 x vertical shade, rotate 45 deg
- Increase depth of vertical and horizontal shades



### Level 02 E2

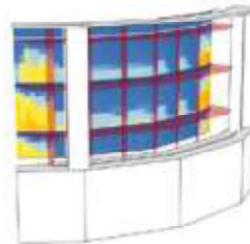
- Internal solar gain - 29.2w/m<sup>2</sup>
- G-value - 0.3
- Vertical shade depth - 275mm, 45deg acw
- Horizontal shade depth - 275mm

## SOUTH EAST FAÇADE



### L09 SE corner façade

- Recess 400mm
- 6 x vertical shades, rotate 45 deg
- 3 x horizontal shades
- Increase depth of vertical and horizontal shades

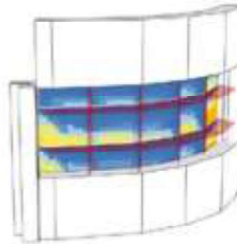


### Level 09 SE corner

- Internal solar gain - 30w/m<sup>2</sup>
- G-value - 0.3
- Vertical shade depth - 800mm, 45deg acw
- Horizontal shade depth - 750mm

### L05 SE corner façade

- 4 x vertical shade, rotate 45 deg
- Increase depth of vertical and horizontal shades

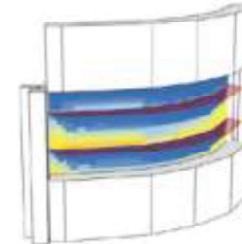


### Level 05 SE corner

- Internal solar gain - 29.8w/m<sup>2</sup>
- G-value - 0.3
- Vertical shade depth - 850mm, 45deg acw
- Horizontal shade depth - 775mm

### L02 SE corner façade

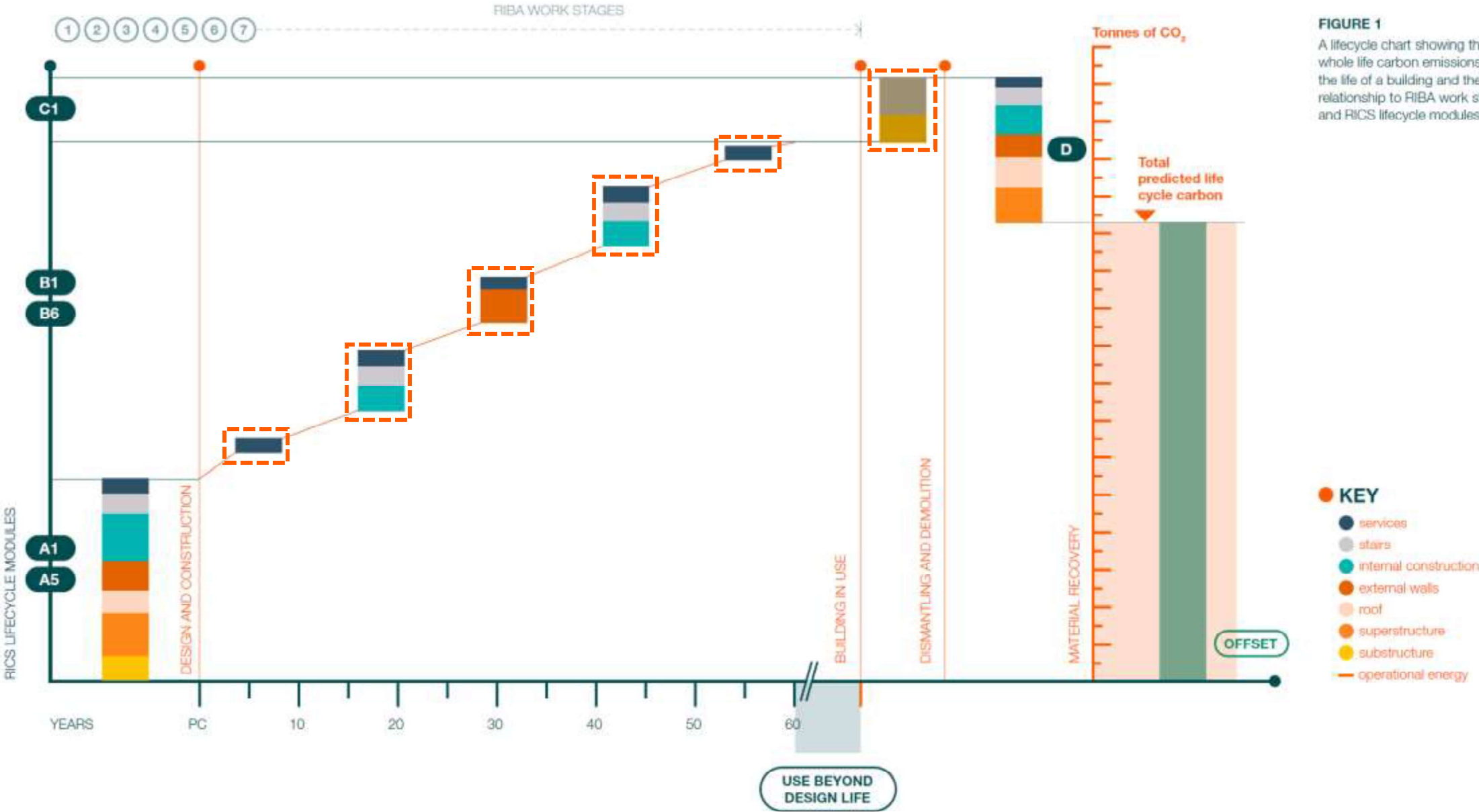
- Increase depth of horizontal shades



### Level 02 SE corner

- Internal solar gain - 29.1w/m<sup>2</sup>
- G-value - 0.3
- Vertical shade depth - 0mm, 0deg
- Horizontal shade depth - 650mm

# LIFETIME EMBODIED CARBON





# LIFETIME EMBODIED CARBON

## Defining Lifetime Embodied Carbon

Carbon associated with changes over time, climate and emerging technology based on assumptions for the replacement and maintenance rates of building elements and components

## Replacement Repair & Maintenance

Materials, components and building elements, need to be maintained and/or replaced a building's life

## Adaptation & Reuse

Ensure that buildings can accommodate changes of use by designing for future flexibility

## Design for Disassembly

Investment of embodied carbon should be treated as a future resource bank such that every component can be recycled or reused at the end of the building's lifespan

## Lifespan

Components are designed so that their embodied carbon can be given a useful life for as long as possible with material passports to capture this information



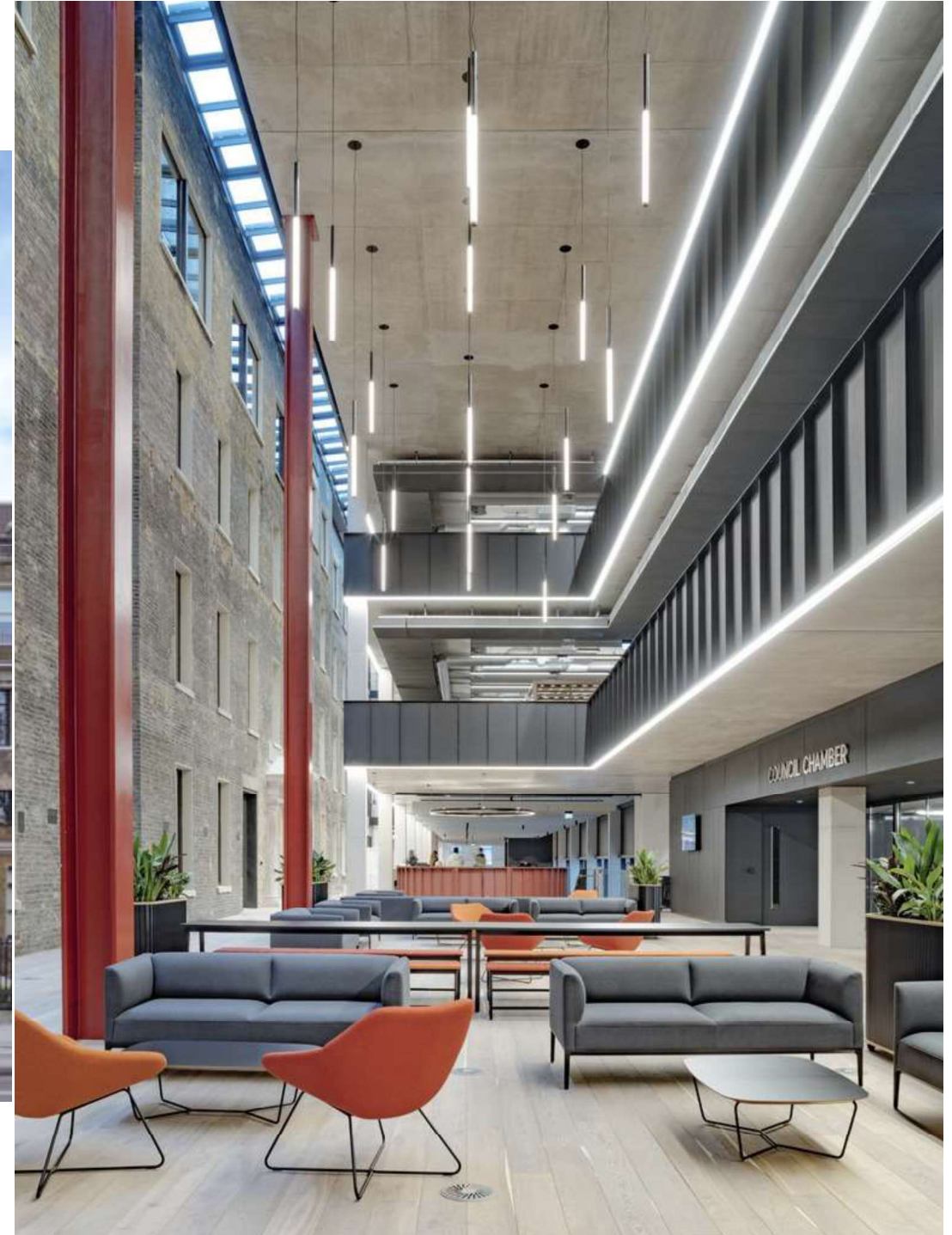


# HIGH QUALITY | LONG LIFE



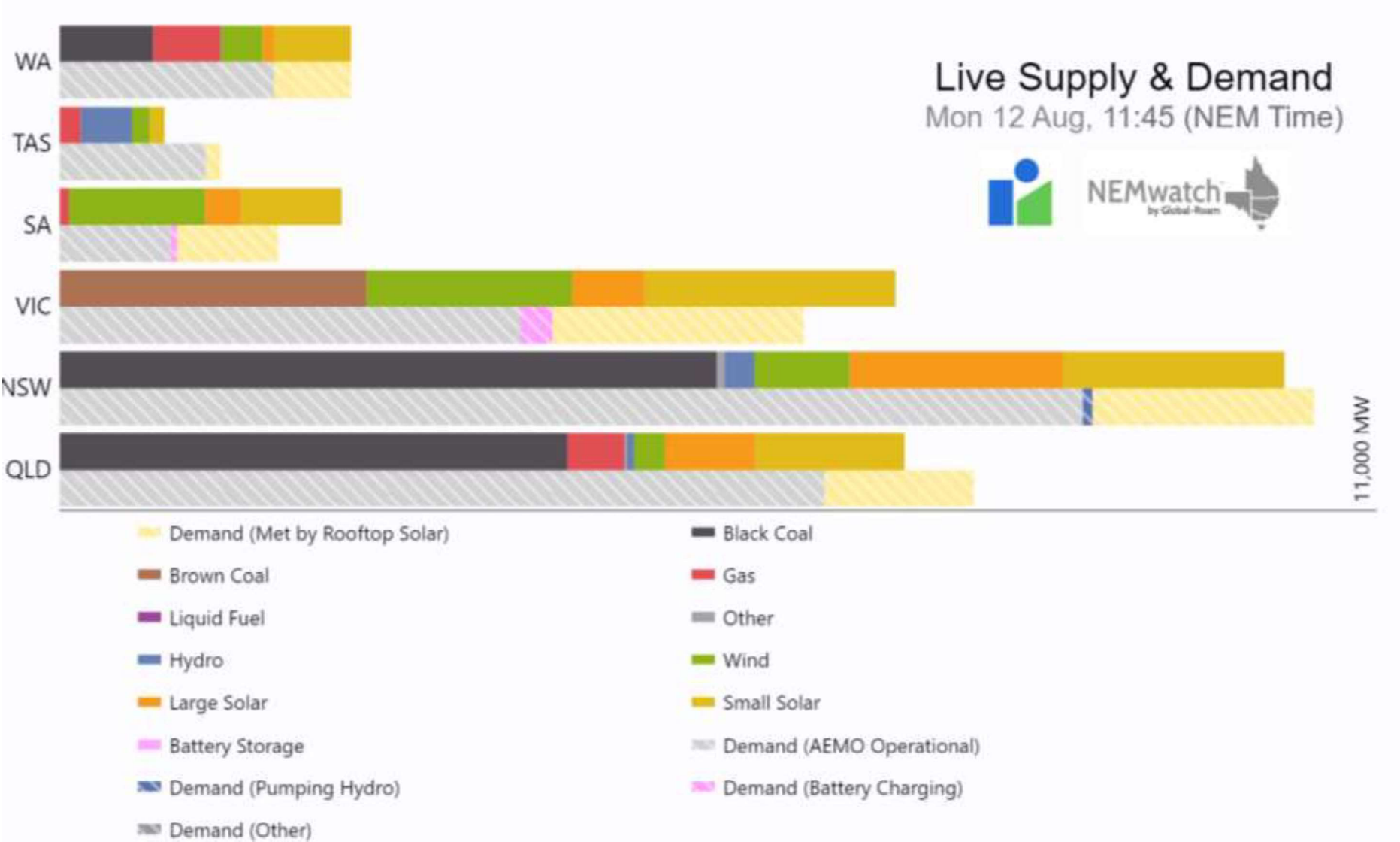
## TOWER HAMLETS TOWN HALL | ADAPTIVE REUSE & CIVIC

London Borough of Tower Hamlets | Whitechapel



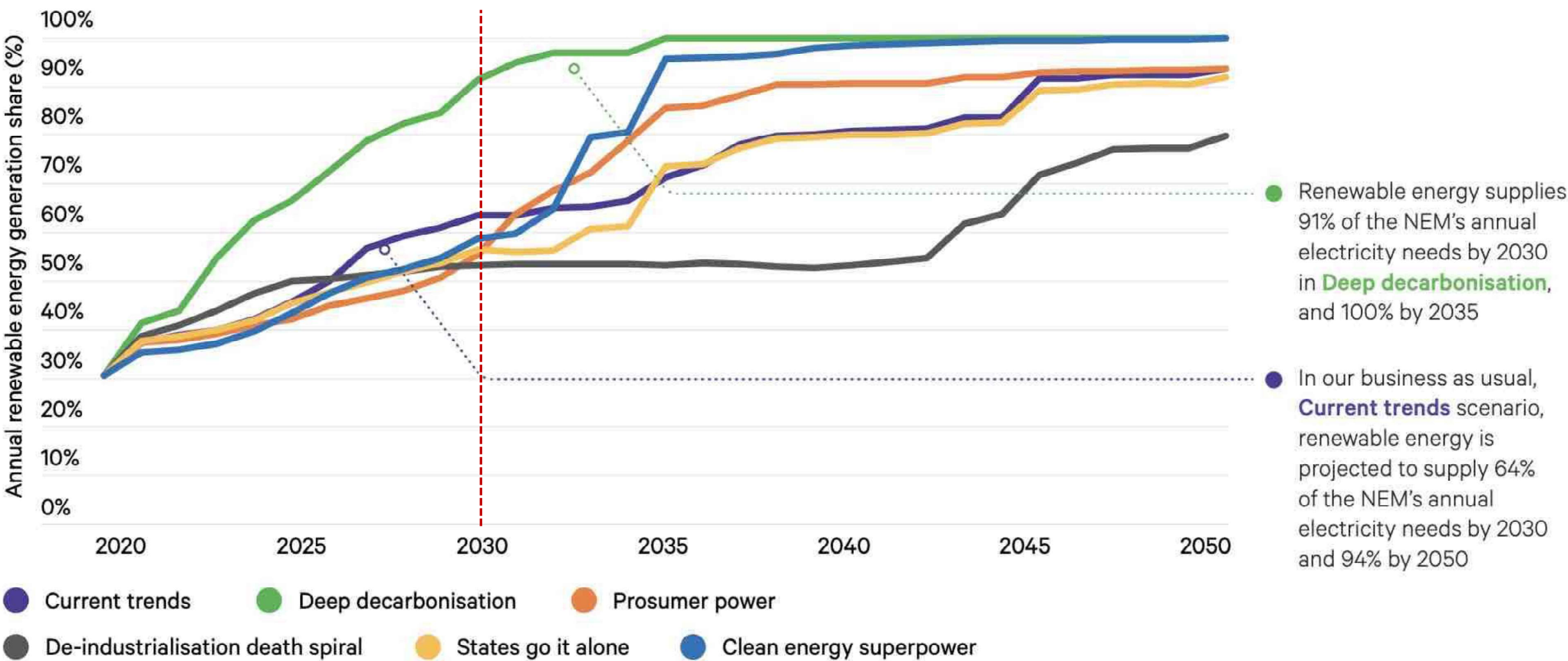


# DECARBONISATION & GRID FLEXIBILITY



# DECARBONISATION & GRID FLEXIBILITY

**Figure 6:** Annual share of renewable energy generation to total generation in the NEM, inclusive of largescale wind and solar PV, rooftop solar, hydro and biomass





# GOLDEN TRIANGLE > CARBON SQUARE



Extending the project programme decreases pressure on scope and/or quality, carbon and/or cost

**TIME**

Shortening the project programme increases pressure on scope and/or quality, carbon and/or cost

Increasing the project budget decreases pressure on scope and/or schedule, cost and carbon

**COST**

Decreasing the project budget increases pressure on scope and/or quality, schedule and cost

Increasing carbon focus increases pressure on scope and/or schedule, quality and cost

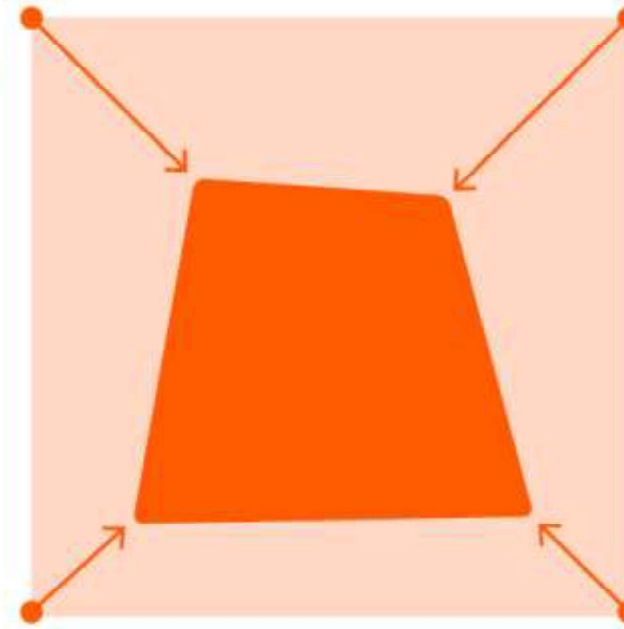
**CARBON**

Decreasing carbon focus reduces pressure on scope and/or schedule, quality and cost

Increasing quality requirements increases pressure on scope and/or schedule, cost and carbon

**QUALITY**

Decreasing the quality decreases pressure on scope and/or schedule, cost and carbon



# ECONOMY | EFFICIENCY | ELEGANCE

## Efficiency

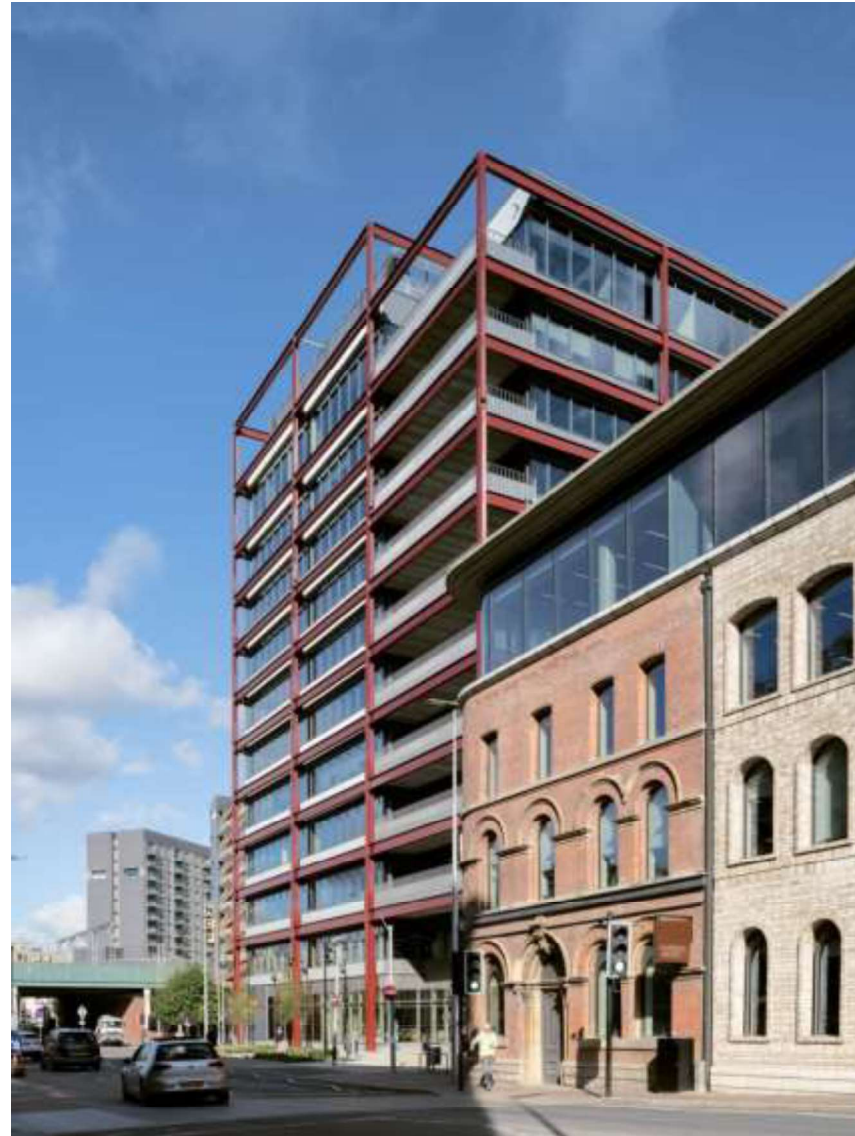
The principle of using the minimum amount of material required to meet present need and future flexibility can be applied to reducing emissions

## Economy

The careful management of resources is an approach to avoiding excessive carbon emissions in the design, construction, operation and decommissioning of a building

## Elegance

Recognising when the attractive appearance of materials in their finished state reduces, or even eliminates the need to add more materials solely for aesthetic reasons





# KEY LESSONS

1. Performance Based Modelling
2. Set Clear & Ambitious Targets
3. Rethinking Appointments
4. Communication Is Key
5. Early Contractor Engagement
6. Team Coordination
7. Design Team Capabilities

